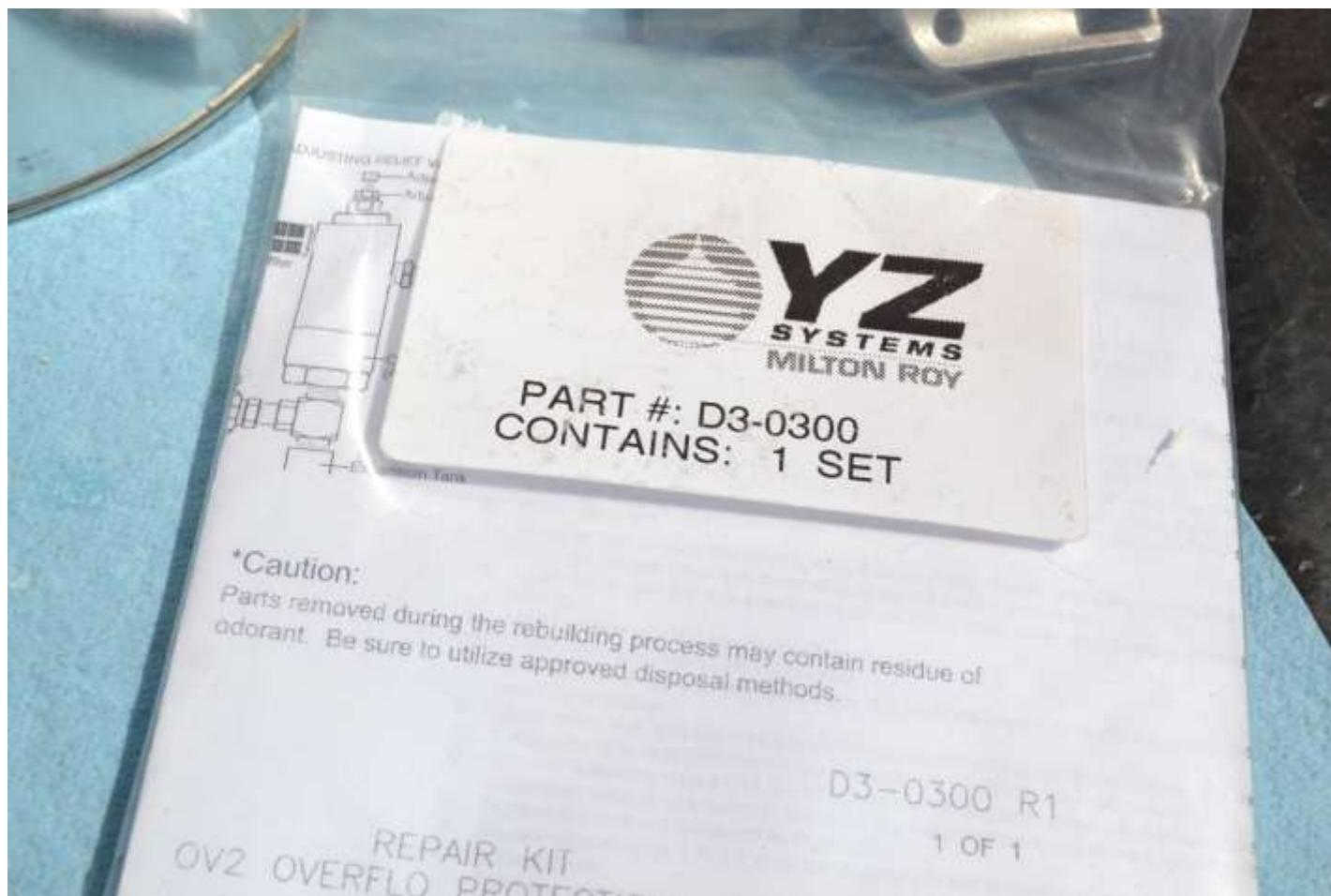




Overflow Protector / Low-Pressure Relief Maintenance



Use Repair Kit P/N D3-0300





Close V6





Remove Vent Hose To The Scrubber





Remove Top Section of Assembly



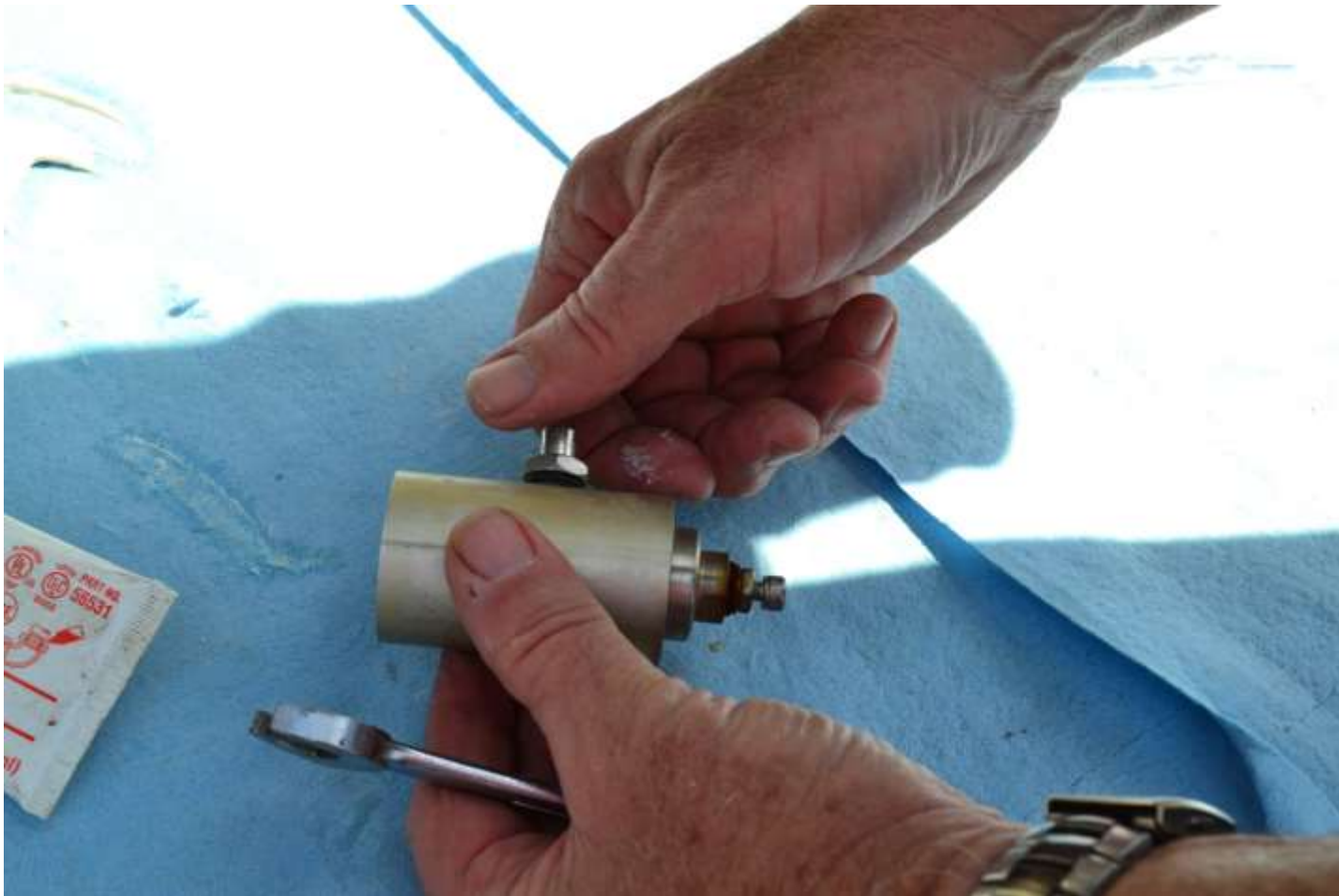


Remove Top O-Ring





Remove Manual Test Button





Remove Low Pressure Adjustment Assembly





All Loose Parts from Previous Steps





Additional Disassembly Shown Here



Remove Internal O-Ring





Clean Body & Other Reused Parts





Cleaning





Dispose of Old Soft Goods





Insert Spring in Side Port





Install Spring Cap







Install Manual Test Button Assy.





Tighten Test Assy.





Install Lift Button



Button Installed





Install Valve Seat Wafer (Rubber Side Down)





Valve Seat Installed



Install Spring





Install Spring Cap





Install New Thread Seal Washer on Adjusting Screw





Pre-Adjust Lock Nut (4 Threads Left Above The Lock Nut)





Install Screw Assembly in Top Works





Install Top Works Assembly





Screw Down Adjustment Screw to Lock Nut





Install New Internal O-Ring





Install Assembly Over Base With Dart In Place





Reconnect Scrubber Hose





Open V6



Low Pressure Relief Adjustment

The overflow protector incorporates a low pressure relief in the cap assembly for the purpose of maintaining the maximum expansion tank pressure at 25 psi (1.72 Bar).

To test and adjust follow these steps:

1. With valve **V6** open, *figure 196*, slowly open valve **V4**, *figure 195*, until gas begins discharging at exhaust port.
2. Close valve **V4** and see where pressure stabilizes which should be 25 psi (1.72 Bar).
3. If adjustment is needed:
 - a) First, loosen adjustment lock nut, located on top of the overflow protector. To increase pressure in the tank, turn the adjustment screw in, or to the right. To lower pressure tank, turn the adjustment screw out, or to the left.
 - b) Tighten lock nut.
 - c) Repeat until the desired pressure of 25 psi (1.72 Bar) is obtained as described in in step 2 above.



Figure 195

Valve V4

