DynaPak Gas Sampler

SYSTEM SUPPORT MANUAL

DP-2010RN

YZ SYSTEMS
MILTON ROY

DP-2010RN
INSTRUCTION & OPERATING MANUAL

Version: 05012003

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DP-2010RN Table of Contents I

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Section 1: First Things To Know About The DynaPak

How to Use this Manual

The DP-2010RN Operations Manual is a step-by-step guide containing the procedures needed to work with the DP-2010RN System.

The DynaPak System Series of samplers implement the most advanced technology available in the industry. It is recommended that the technicians working with the DynaPak Systems study the manual prior to initiating work on the system for the first time.

Typographic Conventions

To aide in readability, this manual uses several typographic conventions. References to illustrations, photographs, and other related content will appear in *italicized text* along with the location of where to find the item in the manual. Digital versions of the manual, available in Adobe Acrobat™ PDF format, will be highlighted further in *blue italic text* indicating the copy retains a hyperlink to the referenced item.

Measurement units are listed in italic parenthesis text following their US standard equivalent. As an example, for defining a distance, 15' *(4.5 meters)*, is how the text will appear throughout the manual.

Items that require action, for example the pressing of a key for programming the controller, will feature the action item in sentence case **Bold Text** followed in normal text by the item such as, the **Up Arrow** key or **Main Power** switch.

Getting Help

This manual provides solutions to typical questions about the DP-2010RN system. If the answer can not be found within this manual, contact YZ Systems at:

T: 1.936.788.5593
T: 1.800.653.9435
F: 1.936.788.5720
Em: Service@yzhq.com

When calling, have this manual close at hand. Whether calling or writing, please include in your communique the following information:

- The serial number of the DynaPak System and the version number of this manual. The serial number is located on the inside of the enclosure door. The version number of this manual is located at the bottom of each page.

- A description of the problem and, if applicable the actions of the technical personnel when the problem occurred.

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SECTION 1: FIRST THINGS TO KNOW ABOUT THE DYNAPAK

Operation Specifications

Maximum Output:	5,760 cc/day* (5.76 *liters/day)*
Maximum Operating Pressure:	2,160 psig *(149 Bar (g)*
Pump Displacement:	.2 - .4 cc/Stroke
Operating Temp Range:	0 to 140 degrees F. *(17°C to 60°C)*
Power Supply:	Internal Battery Pack*
Flow Signal	Dry Contact or Voltage Pulse

Note: *at temperatures below 32º F (0º C), conditioning of the actuation gas supply may be required. Where the actuation gas supply has a high water content and/or a low hydrocarbon dew point, additional actuation gas filtration or heating of the actuation gas supply may be necessary. Bottled nitrogen can also be used during cold operating conditions to avoid condensation in the actuation gas supply line. In addition, operation at extreme temperatures will affect seal and diaphragm performance. To prolong the service of seals and diaphragm, adequate heat should be provided to maintain an operating environment above 30° F (-1º C).*

* The **External Power Option** can be used in lieu of the internal battery pack. The External Power Option (model # EPO-120) consists of an AC to DC convertor and intrinsically safe barrier to convert 120 VAC power to 28 VDC to operate the controller without the use of the internal battery pack.

SECTION 1: FIRST THINGS TO KNOW ABOUT THE DYNAPAK

Theory of Operation

The DynaPak 2010RN Sampler is a pipeline mounted system which uses the pneumatically operated, positive displacement DynaPak HP2000 pump, the Z-65 timer/controller, the YZ filter/regulator and a low power solenoid valve to obtain gas samples. **The 2010 provides three modes of operation:**

A. Time-based sampling: in this mode of operation, the 2010 extracts a gas sample from the pipeline at regular time intervals. The volume of the sample is set by the operator using the volume adjustment feature of the DP-2000N pump. The Z-65 controller operates as a recycling timer, periodically energizing a low power solenoid valve. Energizing the solenoid valve allows actuation gas to stroke the DP-2000N pump. The rate at which this occurs is a function of operator input. Two 10 position switches are used to set the off time interval. The number of times the solenoid output is activated is recorded by the onboard LCD stroke indicator.

B. Time-based sampling with the YZ differential pressure switch (DPS-2):
(Maximum pressure for this option is 1500 psig) This mode of operation is similar to the time-based sampling mode, except that the DPS-2 converts a differential pressure signal to an electrical signal that the Z-65 timer uses to determine if flow is present in the pipeline. In effect, the DPS allows the Z-65 timer to shut off when flow stops in the pipeline, and when flow starts again, the ability to start-up and resume operation.

C. Proportional-to-flow sampling:
In this mode of operation, the Z-65 counter operates as a dividing counter. The Z-65 counter periodically energizes a low power solenoid valve. As in the other two modes of operation, this allows actuation gas to stroke the DP-2000N pump. The rate at which this occurs is a function of operator input as well as the host computer or other device that inputs pulses per volume metered. The two 10-position switches on the Z-65 are used to set the number of pulses the counter will count before activating the solenoid output. The number of times the solenoid output is activated is recorded by the onboard LCD stroke indicator. Sample volume is again controlled using the DP-2000N volume adjustment knob.

In all three modes of operation, the Z-65 timer/counter operates using a replaceable internal battery pack. The battery pack condition is monitored by way of two indicator LEDs. When the battery pack needs replacement, the red LED will illuminate when the solenoid output is activated. If the battery pack is good, the green LED will illuminate when the solenoid is activated.

SECTION 1: FIRST THINGS TO KNOW ABOUT THE DYNAPAK

System Accessories

- The **External Power Option** can be used in lieu of the internal battery pack. The External Power Option (model # EPO-120) consists of an AC to DC convertor and intrinsically safe barrier to convert 120 VAC power to 28 VDC to operate the controller without the use of the internal battery pack.
- The **Solar Power Option** would be used in lieu of the internal battery pack. The **Solar Power Option** (model #SPO-12) consists of a 5 watt solar panel with RM-12 charger regulator module and internal 12V, 5 Amp hour battery pack.
- **DuraSite**, portable DOT(1800 psi maximum working pressure) approved constant pressure sample vessels. Available in 150, 300, 500, 800, and 1000 cc sizes. (Higher pressure models available by request)
- **SC-Spun Vessel**, portable DOT approved (1800 psi maximum working pressure), sample vessels. Available in 300, 500, and 1000 cc sizes.
- **KK-1, KK-2, & KK-3:** carrying cases for DuraSites that meet DOT requirements for transporting portable sample vessels.
- 1/4" stainless steel tubing **Dielectric Isolator Union**. These should be installed in every tubing line that attaches the sampler to the pipeline in any manner. For example the supply gas, product connection to the system, and differential pressure switch connections, *(P/N A1-0182)*.
- **DPS-2** (1500 psi maximum working pressure) differential pressure switch for applications with flow.no-flow conditiona and no flow signal available.
- **LinkPlus** provides a direct link between the DynaPak, and your sample vessel, providing a guage, vessel isolation valve, and excess pressure protection.
- **YZ BackRack** vessel trays are available for direct support mounting of a sample vessel tray to the back of the DynaPack. Limited to SC-300 & Sc-500 Vessels.

A complete line of sampling accessories ranging from sample probes to sample vessels is available through YZ. Please contact your local representative or YZ toll free at 800.344.5399. For technical support call 800.653.9435.

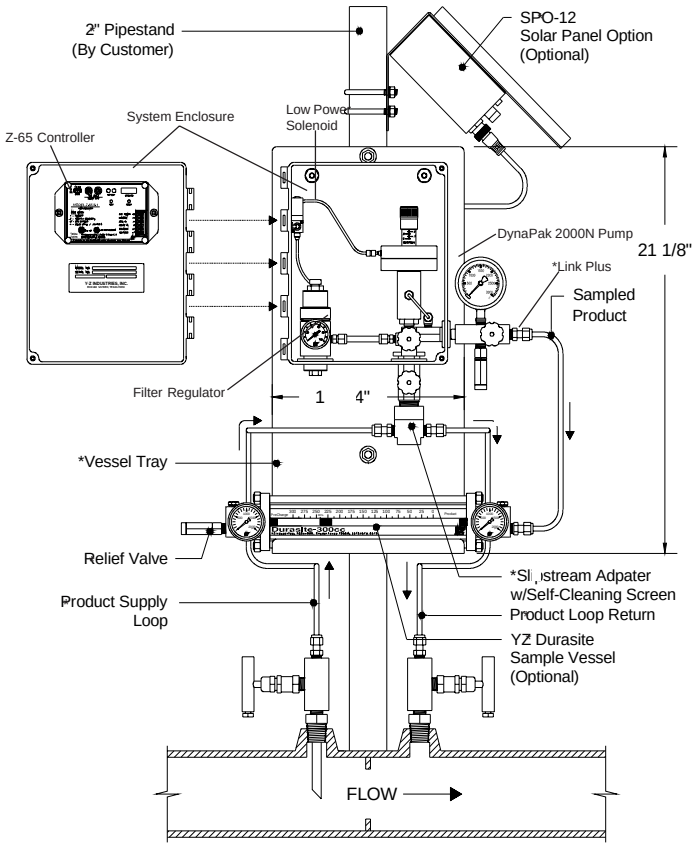
SECTION 2: SYSTEM INSTALLATION

Standard System Components

Standard primary components of the DynaPak 2010RN include the following:

- **System Enclosure**, *figure 1*. Houses the Sample Pump, Filter Regulator, Solenoid, and Z-65 Controller.
- **Sample Pump,** *figure 1*. Probe mounted, pneumatically actuated DP-2000N Sample Pump.
- **Filter Regulator,** *figure 1*. Stainless Steel requlator capable of reducing pressure from line pressure of up to 2160 psi down to system supply pressures in one step.
- **Low Power Solenoid,** *figure 1*. provides interface between the Z-65 Electronic Controller, and the Pump Pneumatic actuation.
- **Z-65 Controller,** *figure 1*. Provides control functions for the DynaPak Sampler in Proportional-To-Flow, or Proportional-To-Time Modes.
- **Probe Body/Slip Stream Adapter Assembly,** *figure 1*. Provides connection to the pipeline.

figure 1

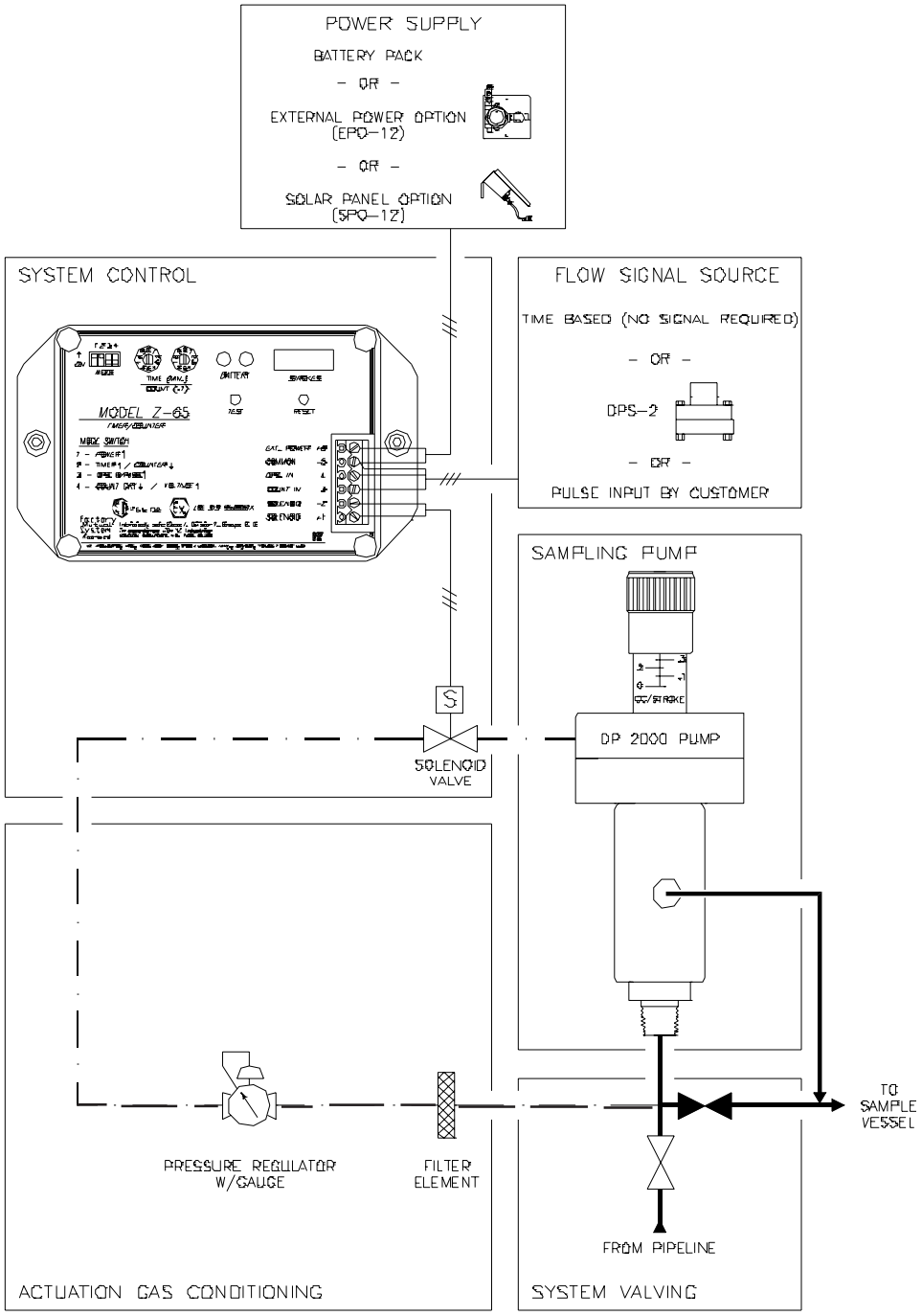


* Denotes Optional or Customer Supplied Items

SECTION 2: SYSTEM INSTALLATION

System Flow Schematic

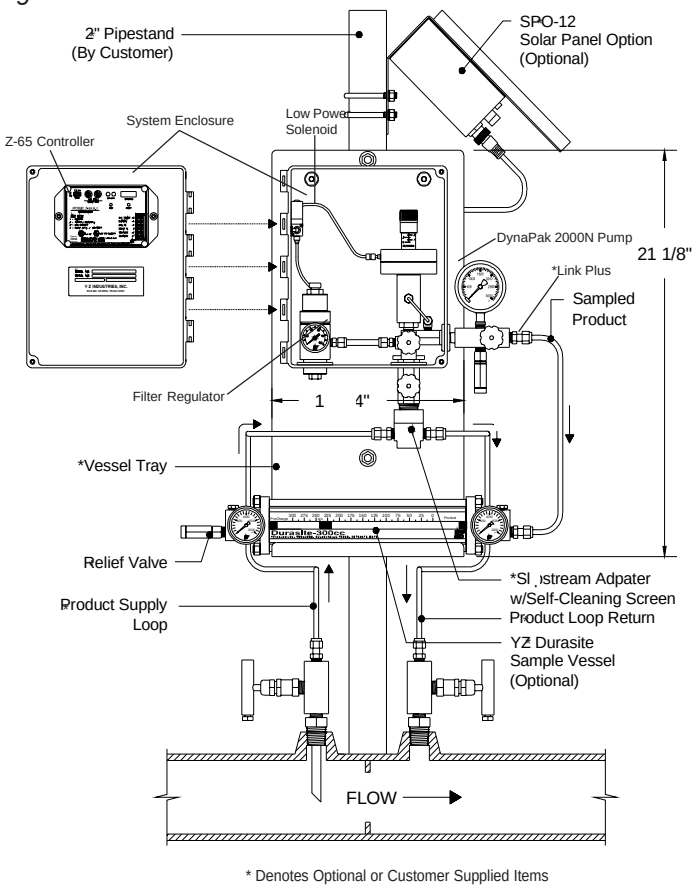
figure 2



SECTION 2: SYSTEM INSTALLATION

Standard Mounting Location

figure 3



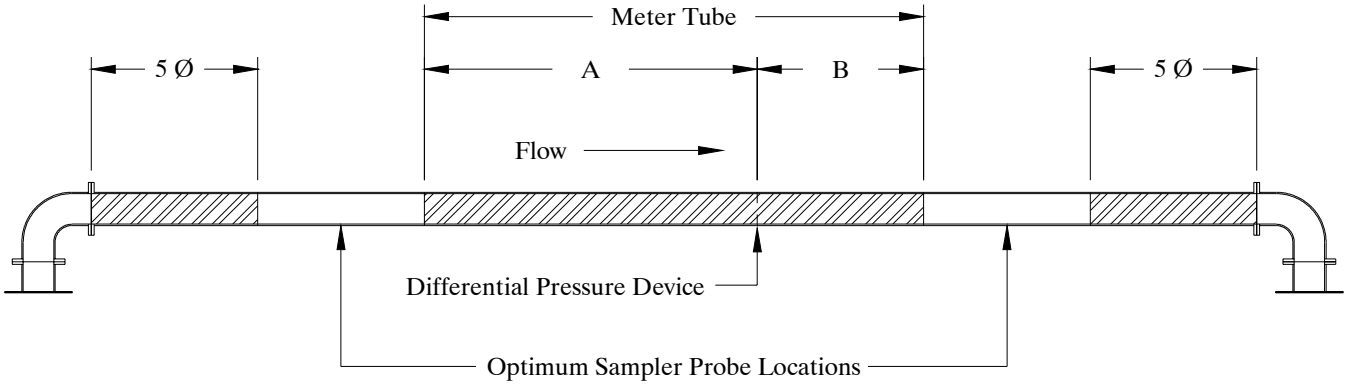
* Denotes Optional or Customer Supplied Items

1 The sampler should be mounted as close to the sample probe as possible, *figure 3*. (Excessive tubing length or bends in the tubing may restrict the proper flow of product through the sample loop.)

2 The sampler probe should be a minimum of five pipe diameters from any device which could cause aerosols or significant pressure drops, *figure 4*.

3 The sampler probe should not be located within the defined meter tube region, *figure 4* (AGA 3 manual).
A = The number of unobstructed, straight pipe diameters upstream (see AGA - 3 manual).
B = The number of unobstructed, straight pipe diameters downstream (see AGA - 3 manual).

figure 4



A = The number of unobstructed, straight pipe diameters upstream (see AGA - 3 manual).
B = The number of unobstructed, straight pipe diameters downstream (see AGA - 3 manual).

SECTION 2: SYSTEM INSTALLATION

Standard System Connections

**CAUTION

Incorrect operation of valves (over tightening) can result in damage to the valve components (isolation valve bonnet assembly) which might result in the valve stem being screwed out of the probe body. This of course results in product at pipeline pressure being vented continually through this port until this section of the pipeline is shut in. Be aware of the following procedures and information.

· DynaPak valves are of soft seat design and should only be closed or opened with fingers. No wrenches should ever be used.

· If a valve will not seal off with finger tight operation the valve should have maintenance performed to allow proper operation of the valve.

DynaPak-2010RN With Slipstream Kit

a. Mount the DP-2010RN with slipstream kit on a vertical 2" pole.

b. Connect the slipstream adapter to the pipeline product supply and product return connections as shown in the diagram.

c. Connect the sample out connection to the sample vessel.

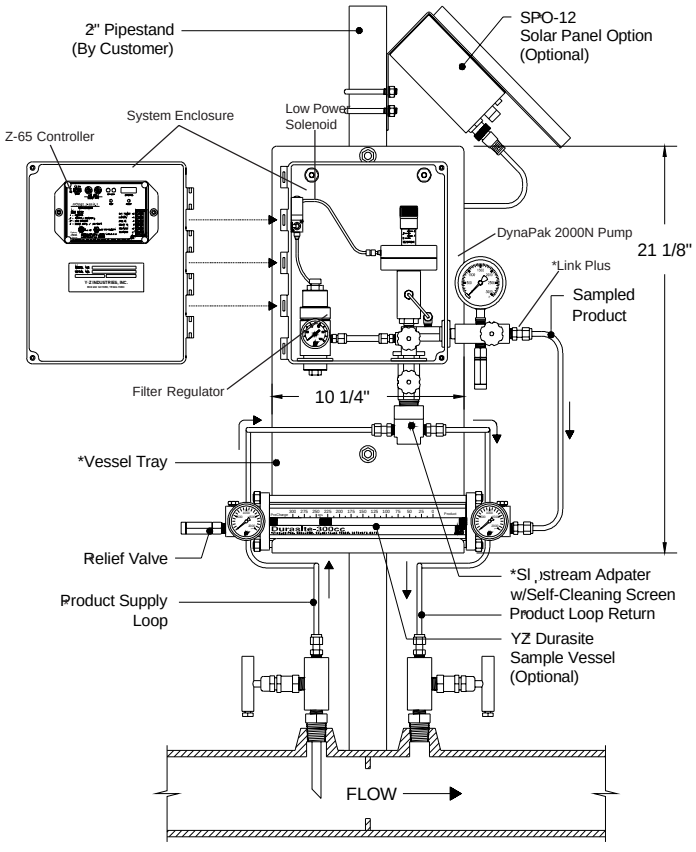
d. Before applying pipeline pressure to the DP-2010RN), ensure that the product supply valve is closed.**

e. After pipeline pressure has been applied to the sampler, check the slipstream tubing connections for leaks.

f. Open the product supply valve.

g. Follow the "Operational Check and Leak Testing Procedures" detailed in Section 9.

figure 5



* Denotes Optional or Customer Supplied Items

SECTION 2: SYSTEM INSTALLATION

Optional DPS-2 Installation:

figure 6

Maximum Pipeline Pressure 1500 psig with this option.

a. With the low pressure supply valve and the high pressure supply valve closed, connect the DPS-2 to the orifice connection tubing.

b. Open the equalization valve.

c. Open the low pressure supply valve or the high pressure supply valve.

IMPORTANT NOTE:

Do not open either the low pressure supply valve or the high pressure supply valve without ensuring that the equalization valve is open. Failure to do so may damage the DPS-2's internal components.

d. Open the other supply valve.

e. Close the equalization valve.

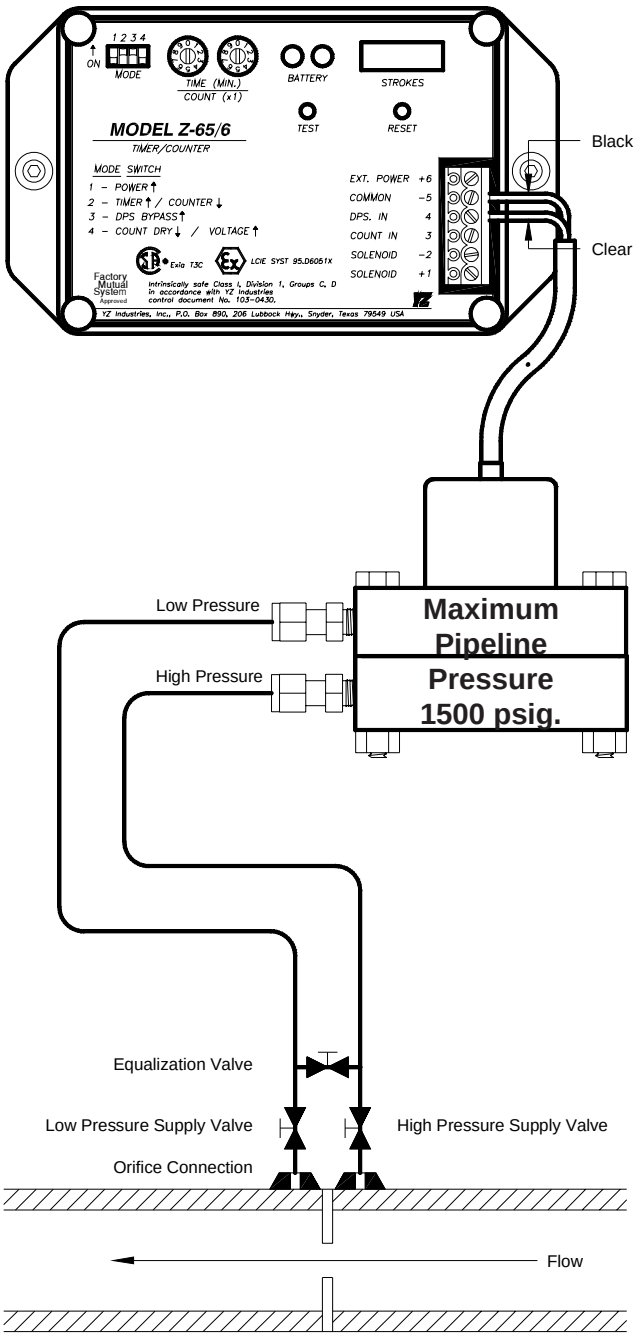
f. Run the free end of the DPS-2 cable through the cable entry connector located on the upper left side on the DynaPak 2010RN enclosure.

g. Connect the DPS-2 cable as shown in the diagram.

h. Tighten the cable entry connector, allowing for enough cable length to open the enclosure.

IMPORTANT NOTE:

For the Z-65 to operate the DP-2010 System, a minimum pressure differential of 3" of water must exist between the high pressure and low pressure ports of the DPS-2.



Maximum Pipeline Pressure 1500 psig.

Notes

Section 3: Sample Vessel Installation

Variable Pressure/
Constant Volume Cylinders.
Spun cylinders may be installed in a horizontal position on the DynaPak BackRack vessel rack. Avoiding traps in the line, install stainless steel tubing and fittings from the sample discharge port of the sampler to the product end of the sample cylinder.

300cc and 500cc spun cylinders may also be installed in a vertical position. Piping from the sampler dischage port to the sample vessel should be arranged so that liquid traps are not created.

Variable Volume/
Constant Pressure cylinder.
The free-floating piston cylinder (DuraSite), figure 54 on page 52, may be installed in a horizontal position on an optional vessel rack. Free-floating piston cylinders should **NOT** be installed on the DynaPak BackRack vessel rack.

Install 1/8" tubing from the sample discharge port of the manifold to the product end of the vessel. Avoid traps in this line.

LinkPlus. Install the optional LinkPlus directly into the sample discharge port of the sampler. Use stainless steel tubing and fittings to connect the LinkPlus outlet to the product end of the sample cylinder.

SECTION 3: SAMPLE VESSEL INSTALLATION

Notes

SECTION 4: SYSTEM CONTROL & ELECTRONICS

Overview

The electronic control package provided with your sampling system consists of a solid state Z-65 Controller, and a Low Powered Solenoid. The Z-65 energizes the solenoid which in turn sends a pneumatic actuation signal to the Sample Pump, every time a sample is required either Proportional-To-Flow, or Time.

SAFETY NOTES

- Always use extreme care when performing maintenance on Sampling Systems. Always take necessary measures to assure that electrical classification in the area is considered, before, and during all repairs, and that necessary steps are taken to maintain proper electrical procedures for the classification of the area.

The control package requires you to configure the Z-65 controller to operate in a Proportional-To-Flow mode, refer Section 5, to page 15, a Proportional-To-Time mode, refer toSection 6, page 19, or with the use of an optional DPS-2 switch a Proportional-To-Time w/DPS-2 mode, refer to Section 7, page 23. All wiring connected to the Z-65 controller must be done in accordance with the Wiring Control Document, refer to Appendix A, page 55. DynaPak electronics are rated for use in Class I, Division 1, Groups C and D hazardous locations.

Notes

SECTION 5: PROGRAMMING FOR PROPORTIONAL-TO-FLOW OPERATION

Setting Operator Input Values

In this mode of operation, the Z-65 controller is used as a dividing counter to control the rate at which the pump is actuated. The desired time between pump strokes is controlled by the host computer or output device that will give an input pulse to the Z-65 controller.

1 Determine if the incoming input is either a dry contact or voltage pulse.

2. ***If the input is a dry contact:***

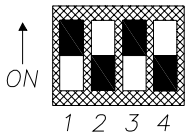
a. Terminate the incoming connections to the Z-65 terminal strip (see illustration).

b. Turn mode switch 1 to on.

c. Turn mode switch 2 to off.

d. Turn mode switch 3 to on.

e. Turn mode switch 4 to off.



OR

3. ***If the input is a voltage pulse:***

a. Terminate the incoming connections to the Z-65 terminal strip (see illustration).

b. Turn mode switch 1 to on.

c. Turn mode switch 2 to off.

d. Turn mode switch 3 to on.

e. Turn mode switch 4 to on.

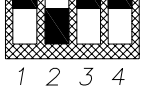
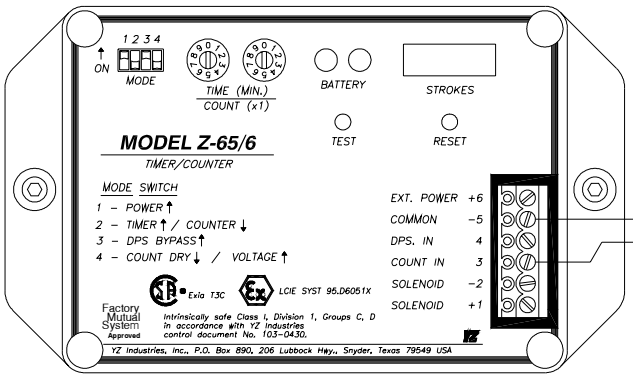
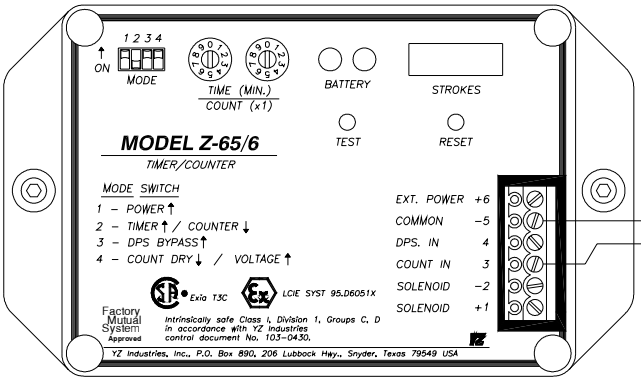


figure 7



Dry contact or open collector (20 mSec duration min.)

figure 8



5-24 VDC Voltage pulse (20 mSec duration min.)

SECTION 5: PROGRAMMING FOR PROPORTIONAL-TO-FLOW OPERATION

4. Calculate the counter setting using the following chart:

1. your pump displacement (from .1 to .4cc's)	=	a._____
2. your sample cylinder volume in cc's (300cc, 500cc, etc.)	=	b._____
3. average flow rate (MMCF per day or MCM per day)	=	c._____
4. sample period in days	=	d._____
5. pulses/volume metered (pulses/MMCF or pulses/MCM)	=	e._____
6. counter setting	=	a x c x d x e / (b)

			Example #1: English Gas Flow Units	Example #2: Metric Gas Flow Units
pump displacement	(a.)	=	.2cc	.2cc
sample cylinder size	(b.)	=	300cc	300cc
average flow rate	(c.)	=	10 MMCF per day	10MCM/day
sample period	(d.)	=	30 days	30 days
pulses per volume metered	(e.)	=	100 pulses/MMcf	100 pulses/MCM

Example #1
counter setting = .2cc x 10 MMcf per day X 30 days X 100 pulses per MMcf / 300 cc = 20 pulses

Example #2
counter setting = .2cc x 10 MCM per day X 30 days X 100 pulses per MCM / 300 cc = 20 pulses

5. Adjust the pump volume adjustment knob to the value used in the calculation in step 4.

Sample pump displacement per stroke	Number of turns open on the pump volume knob
.1cc	3
.2cc	6
.4cc	12

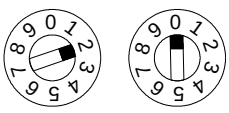
6. Turn the counter dials to the appropriate number of pulses you want to count before the sample pump strokes.

Example: 20 pulses; turn dials to 20.
Press the test button once to load the value into the memory.

IMPORTANT NOTE:

If the calculated counter setting is less than 1 or greater than 99, the pulses per volume metered will need to be adjusted. This can be programmed in most flow meters to the desired rate. If the calculated counter setting is less than 1, increase the pulses per volume metered. If the calculated counter setting is greater than 99, decrease the pulses per volume metered.

figure 9



COUNT (x1)

Notes

Notes

SECTION 6: PROGRAMMING FOR PROPORTIONAL-TO-TIME OPERATION

1. Calculate the sampling rate using the following 30 day chart:

figure 10

Number of turns open on pump stroke knob	sample pump displacement per stroke	Sample cylinder volumes		
		1000 cc	500 cc	300 cc
3	**.100**	**4**	**9**	**15**
6	**.200**	**9**	**18**	**30**
9	**.300**	**13**	**27**	**45**
12	**.400**	**18**	**36**	**60**

Sample rate (minutes)

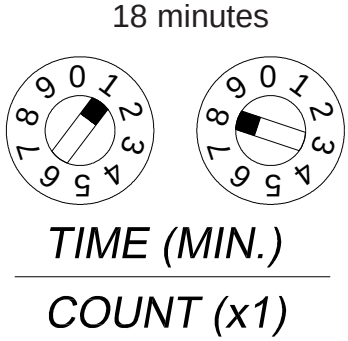
2. Set the timer dials on the Z-65 to the sample rate from step 1.

IMPORTANT NOTE:

To obtain maximum battery life, choose the longest time interval and the largest pump displacement setting possible.

Example

figure 11



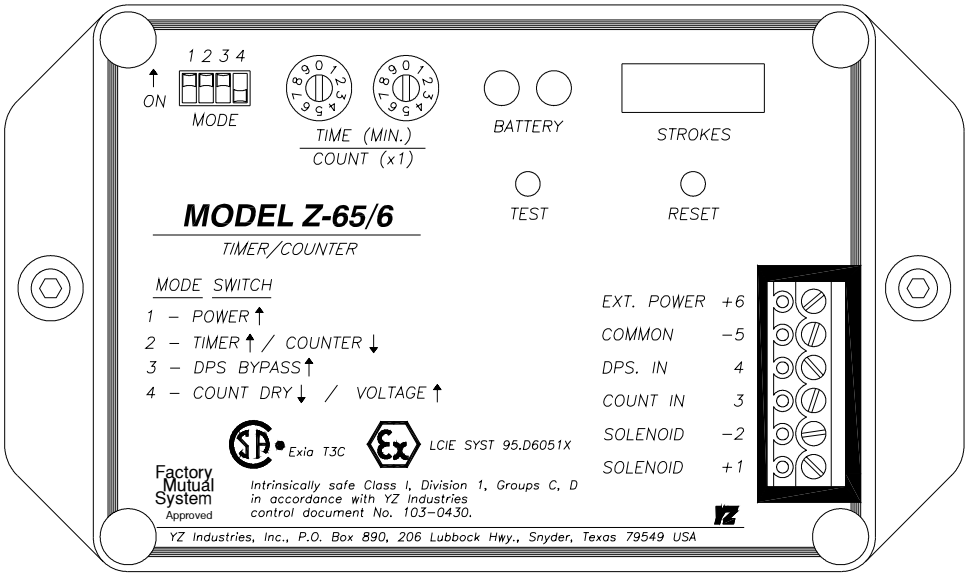
IMPORTANT NOTE:

The time (18 minutes) above corresponds to the dial setting shown for the Z65 model with the timer range setting in the factory position (jumper on the two left pins). *See section 11 Timer Range Setting, page 44.*

3. Adjust the pump volume adjustment knob to the value used in the calculations in step 1.

Sample pump displacement per stroke	Number of turns open on the pump volume knob
.1cc	3
.2cc	6
.4cc	12

figure 12



4. Turn mode switch 1 to on.

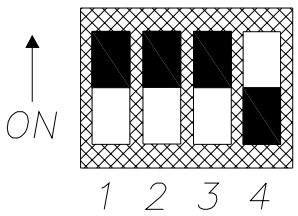
5. Turn mode switch 2 to on.

6. Turn mode switch 3 to on.

7. Turn mode switch 4 to off.

8. Press the test button once to initiate the timer sequence.

figure 13



Notes

Notes

SECTION 7: PROGRAMMING FOR PROPORTIONAL-TO-TIME w/DPS-2

1. Calculate the sampling rate using the following 30 day chart:

figure 14

Number of turns open on pump stroke knob	sample pump displacement per stroke	Sample cylinder volumes		
		1000 cc	500 cc	300 cc
3	**.100**	**4**	**9**	**15**
6	**.200**	**9**	**18**	**30**
9	**.300**	**13**	**27**	**45**
12	**.400**	**18**	**36**	**60**

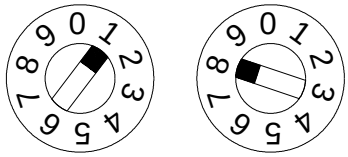
Sample rate (minutes)

2. Set the timer dials on the Z-65 to the determined time from step 9.1.

Example

figure 15

18 minutes



TIME (MIN.)

COUNT (x1)

IMPORTANT NOTE:

To obtain maximum battery life, choose the longest time interval and the largest pump displacement setting possible.

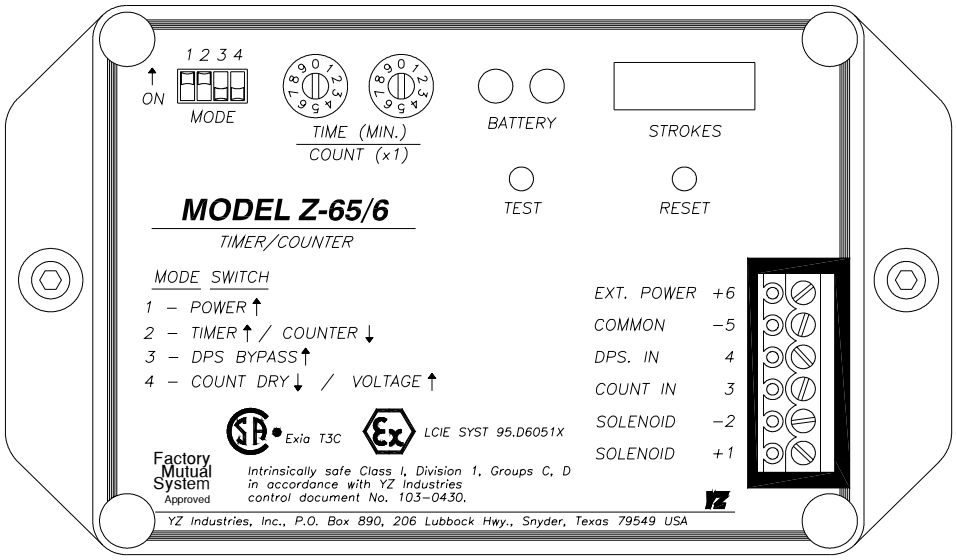
IMPORTANT NOTE:

The time (18 minutes) above corresponds to the dial setting shown for the Z65 model with the timer range setting in the factory position (jumper on the two left pins). *See section 11 Timer Range Setting.*

3. Adjust the pump volume adjustment knob to the value used in the calculations in step 1.

Sample pump displacement per stroke	Number of turns open on the pump volume knob
.1cc	3
.2cc	6
.4cc	12

figure 16



4. Turn mode switch 1 to on.

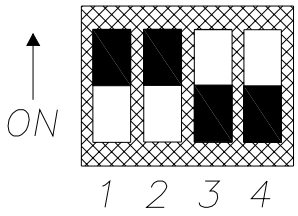
5. Turn mode switch 2 to on.

6. Turn mode switch 3 to off.

7. Turn mode switch 4 to off.

8. Press the test button once to initiate the timer sequence.

figure 17



IMPORTANT NOTE:

For the Z-65 to operate the DP-2010 System, a minimum pressure differential of 3" of water must exist between the high pressure and low pressure ports of the DPS-2.

Notes

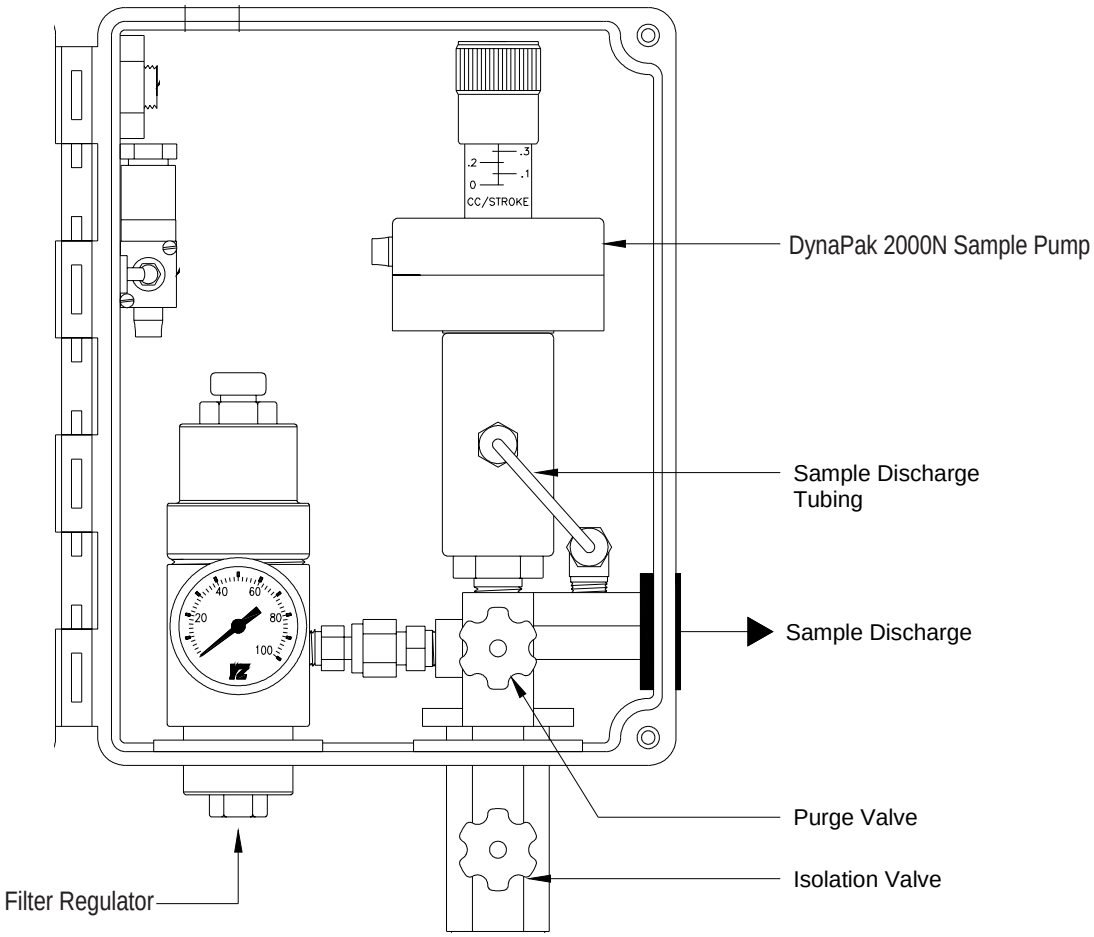
Notes

SECTION 8: MECHANICAL SYSTEM

Overview

The DynaPak mechanical system, *figure 18* are composed of the sample pump, and filter regulator. These components of the system are shown here and described in the following pages.

figure 18



SECTION 8: MECHANICAL SYSTEM

DP-2000N Sample Pump

The DP-2000N Sample Pump, refer to Appendix A, page 47, is a positive displacement plunger pump. It's dependable design provides for dependable sampling service, while also providing a very simple to maintain pump, with very few internal components. The pump has an adjustable displacement of .1 to .4 cc per stroke. The set displacement may be viewed at the volume adjustment knob, refer to Appendix A, page 48, located on the top of the DP-2000 pump. Adjustment is simple. Turn the volume adjustment knob clockwise to increase the pump volume displacement per stroke, or turn the volume adjustment knob counter clockwise to decrease the pump volume displacement per stroke. Final control of the volume of sample to be gathered during the sample cycle period, is achieved by the Z-65 controller.

This pump has internal pressure balancing capabilities that allows the pump to function properly when the pipeline pressure is greater that the sample vessel pressure, or when the sample vessel pressure is greater than the pipeline pressure.

Each time the pump strokes product previously captured in the pump chamber is forced toward the sample cylinder. As the pump plunger return to a resting state a new fresh sample is captured in the pump. Once the pump completes its stroke, the cycle is ready to begin again.

SECTION 8: MECHANICAL SYSTEM

Filter Regulator

The DynaPak Filter Regulator, refer to Appendix A, page 49, is a stainless steel filtered regulator to supply the supply gas required to actuate the sample pump. It is capable of providing actuation pressure from pipeline pressures to required actuation pressures in a single dependable step.

Maintenance is minimal, but is certainly dependant on gas quality. Should the gas supplied to the filter regulator require significant filtration, replacement of the filter may be more frequent than normal, refer to System Maintenance, page 33.

Notes

SECTION 9: SYSTEM OPERATION

Preparing The System for Operation

1. When all of the tubing connections have been completed, close the purge valve on the front of the sampler probe body. Open the sample probe supply valve to allow pipeline pressure into the sampler, refer to Section 8, page 27. Check all connections using a liquid leak detector.

2. Adjust the filter/regulator from the following ranges, refer to Section 8, page29:

Pipeline Pressure	Actuation Pressure
Under 700 psig (48 Bar)	50 psig (3.5 Bar)
Over 700 psig (48 Bar)	65 psig (4.5 Bar)
1500-2160 psig (103-149 Bar)	75 psig (5.2 Bar)

3. Turn the stroke adjustment knob on the top of the pump counterclockwise to set the pump displacement at .4 cc/stroke, refer to Section 8, page28.

4. Move all of the mode switches on the Z-65 to their off positions, figure 20.

5. Move both timer/counter dials to the 0 position (00 minutes), figure 21.

6. Move mode switches 1, 2 and 3 to the on position. The pump will begin stroking once every 2 seconds in a diagnostic test mode, figure 22.

7. Allow the sampler to operate until the pipeline pressure **plus** 100 psi (6.9 Bar) is achieved at the sample discharge.

8. Return the mode switches to their off positions, figure 23.

9. Check all connections from the sampler discharge to the connection on the sample cylinder using a liquid leak detector.

10. If no leaks are found, the pump and tubing should be considered tested and functional.

figure 19

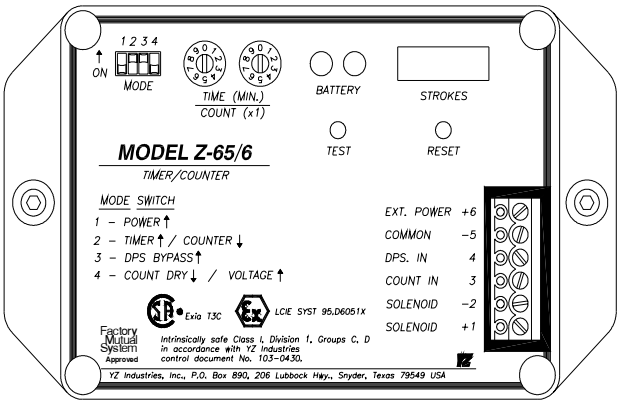
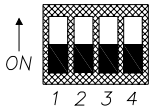


figure 20



NOTE: Black indicates the switch position.

figure 21

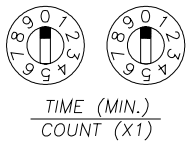


figure 22

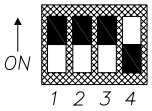
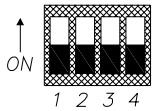


figure 23



Notes

SECTION 10: SYSTEM MAINTENANCE

Preventative Maintenance Schedule

A preventative maintenance program serves to anticipate maintenance issues prior to waiting until the system requires service. Like changing the oil & filters in an automobile, by choosing to service the various parts and operation in the Sampling System at regular intervals, the technician can perform the maintenance service when desired, rather than when required, such as in the middle of night.

The key is to perform maintenance before it is required. The preventative maintenance schedule implemented should consider the application of the sampler. Many of these considerations include: the weather environment; the condition of, the actuation gas, the product condition and quality, and the pump stroke frequency. All of these issues must be considered when establishing a preventative maintenance schedule.

Recommended Maintenance Schedule Monthly Inspection

1. Verify system pressures
2. Check for leaks
3. Test the battery.
4. Test the system for leaks each time a fitting or connection has been made.

Semi-Annual Inspection

1. Clean and lubricate the sample pump
2. Check the filter element, and replacing as necessary.

Annual Inspection

1. Rebuild pump
2. Test the Sampler System performance and service, as needed
3. Replace Z-65 Battery Assembly.

Recommended Spare Parts List

Part #	Description	Recommended Quantity
D3-0002	DP-2000 pump seal replacement kit	1
D3-0003	Filter Regulator repair kit	1
A4-0001	Solenoid	1
E3-2001	Z-65 Battery Assembly	1

SECTION 10 : SYSTEM MAINTENANCE

Cleaning and lubricating the DP-2000N pump:

1. Close the isolation valve.

2. Disconnect the plastic tubing from the solenoid valve to the pump diaphragm housing by depressing the tubing release sleeve on the diaphragm housing fitting while pulling out the tubing. It is not necessary to remove the fitting from the diaphragm housing.

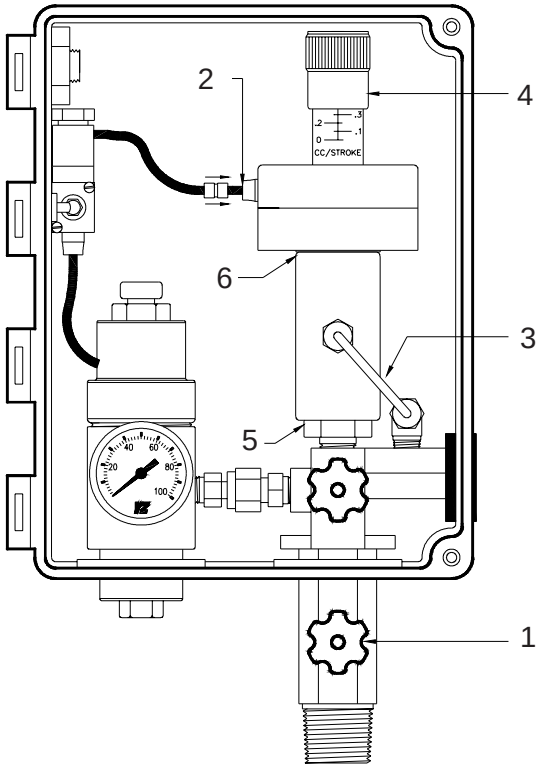
3. Remove the sample discharge (1/8" stainless steel tubing) from the pump body.

4. Screw the stroke adjustment knob all the way down to the 0 cc/stroke setting.

5. *Unscrew the pump body by hand from the inlet check valve assembly. Separation at this point is recommended to maintain proper tubing location and alignment between the pump body and the probe body. Do not remove the inlet check valve body from the manifold unless cleaning is necessary. To replace the inlet check valve o-ring, carefully cut the o-ring off the head of the dart and stretch the new o-ring over the head of the dart using a light coat of assembly grease.

6. Remove the diaphragm housing from the pump body by unscrewing the diaphragm housing and carefully pulling the plunger out of the pump body. Inspect the plunger shaft for damage or wear. The diaphragm chamber houses the diaphragm, return spring, stroke adjustment screw and plunger assembly. The diaphragm chamber should not be disassembled unless one of these items needs replacing.

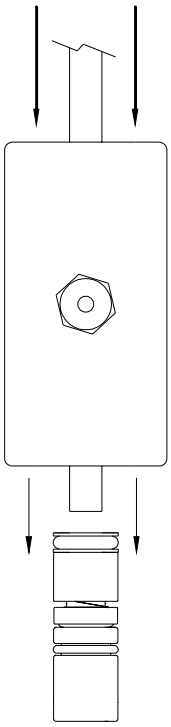
figure 24



**Screw the stroke adjustment screw all the way down.*

7. Remove the internal bushings and o-rings from the pump body by inserting a nonmetallic rod (larger than 1/4", smaller than 1/2") into the top of the pump body. Gently tap to remove all bushings and o-rings out the bottom of the pump body, figure 25.

figure 25



8. Clean and inspect all components. Replace if necessary.

IMPORTANT NOTE:

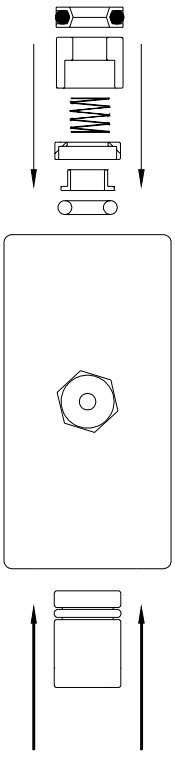
Normal service generally requires only the replacement of the o-rings and seal. A seal repair kit (part number D3-0002) is available from YZ.

9. Apply a light coat of non-soluble assembly grease on all o-rings, bushings, and the plunger shaft to prevent damage.

10. Install the body bushing into the bottom of the pump body, figure 26.

11. Insert all other bushings, springs, and o-rings in their respective sequence on the plunger shaft, figure 26.

figure 26



12. Carefully install assembly into the top of the pump body, and screw the actuator assembly onto the pump body. (Tighten firmly by Hand ONLY)

13. Install the pump assembly on the inlet valve assembly. (Tighten firmly by Hand ONLY).

14. Connect the 1/8" stainless steel tubing to the pump body and 1/8" plastic tubing to the diaphragm housing.

15. Open the isolation valve.

16. Adjust the stroke adjustment knob to its original setting.

17. Pressure test the pump as previously described for proper operation.

SECTION 10 : SYSTEM MAINTENANCE

Replacing a Depleted Battery:

1. Remove the four thumb screws, cover plate and orange terminal connector.

2. The battery is located in the lower left hand corner of the Z-65 controller assembly.

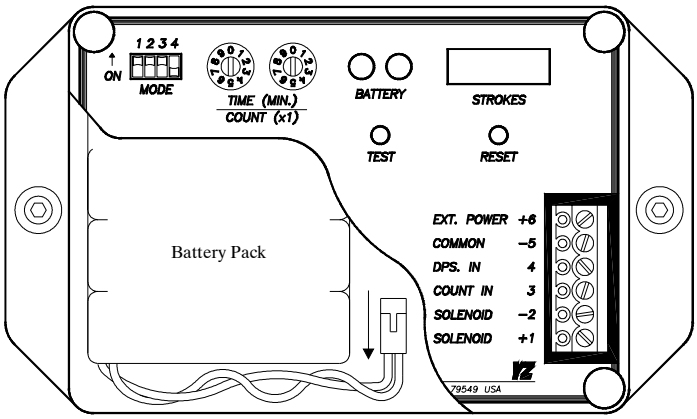
3. Unclip the battery plug from the battery receptacle.

4. Replace the depleted battery with a fresh battery pack (part No. E3-2001). Refer to *figure 27* to assure proper battery wire placement in the Z-65 enclosure.

5. Return the mode switches to their original positions.

6. Send your depleted battery to:
   YZ Systems, Inc.
   206 Lubbock Hwy.
   Snyder, TX 79549 USA

figure 27



Notes

Notes

SECTION 11: SYSTEM TROUBLESHOOTING

How to Use This Section

The recommendations contained in this section should be used as a preliminary information resource to remedy operational issues with the DynaPak Sampling System. It is important to read all of the definitions and notes prior to initiating work.

Each subsection contains a description of the indicators followed by a step-by-step trouble shooting procedure.

For Additional Help

Any issue that can not be resolved through the use of this reference, please contact YZ Technical Service at:

T: 1.800.653.9435
T: 1.936.788.5526, International Calls
F: 1.936.788.5720
Em: Service@yzhq.com

SAFETY NOTES

- Always use extreme care when performing maintenance on Sampling Systems. Always take necessary measures to assure that electrical classification in the area is considered, before, and during all repairs, and that necessary steps are taken to maintain proper electrical procedures for the classification of the area.

- Take special care when disconnecting any fitting, to assure that product and/or pressure will not be released when the connection is broken. This system may contain liquid and/or gas at high pressures.

Step-by-Step Resolution

Using a step-by-step method to resolve issues on the Sampling System will reduce maintenance time and assist in returning the system to service quicker.

The following represent the recommended chronology to resolve issues:

Resolve issues to the following order:

a. *Battery Power*, *page 40*
b. *Z-65 Controller*, *page 41*

SECTION 11: SYSTEM TROUBLESHOOTING

BatteryPower

The Z-65 controller, and the low powered solenoid are normally powered by the Z-65 Battery Assembly. The battery assembly is not a rechjargable type battery. Under normal sampling conditions this battery may last 2 years. A built in warning LED is provided to advise the operator when the Battery needs changing.

Battery Power Troubleshooting Steps

1. Set the mode **swi**tches as follows, figure 28:

   Position 1, 2 and 3 on

2. Set the **time switches** to the 01 position, figure 29. This will set the solenoid output rate to one actuation every one minute (based on the factory set time range for the Z-65 model, refer to figure 45, page 44).

3. Depress the **test switch** to test the battery. A green LED will illuminate if the battery is good and a red LED will illuminate if the battery is low, figure 30.

IMPORTANT NOTE:

The solenoid must be connected to test the battery condition. ***Battery condition cannot be tested with a volt meter.***

figure 28

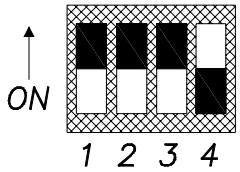
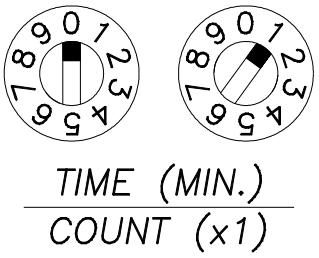


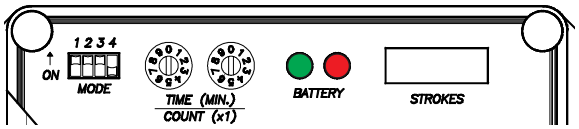
figure 29



IMPORTANT NOTE:

Time switches must ***not*** *be in 00 position to test the battery.*

figure 30



SECTION 11: SYSTEM TROUBLESHOOTING

Z-65 Counter Mode

If the Z-65 controller is to be operated in the counter mode, an input pulse from some other flow monitoring device must be received by the Z-65. These pulses are then totalized, and the low powered solenoid is energized when a sample is needed.

Z-65 Counter Mode Troubleshooting Steps

1. **Set** the mode switches as follows, refer to, figure 31:

   Position 1 and 3 on, 2 and 4 off.

2. **Set** the count switches to 00 to enter the diagnostic mode, refer to figure 32. This mode enables the user to determine if the proper input pulses are being received at the count input (ter. #3).

   A. Dry Contact Input: mode switch 4 should be in the off position, refer to figure 34. **Depress** the test switch and **hold**. A red LED should illuminate. When the dry contact input is received at the counter input (ter. #3) the green LED will turn on and off and the red LED will illuminate again. This will normally occur very quickly and give the appearance that the green LED blinks on when the pulse input is received and removed, figure 33.

figure 31

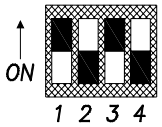


figure 32

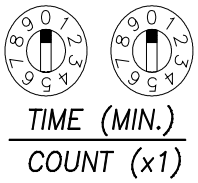


figure 34

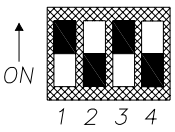
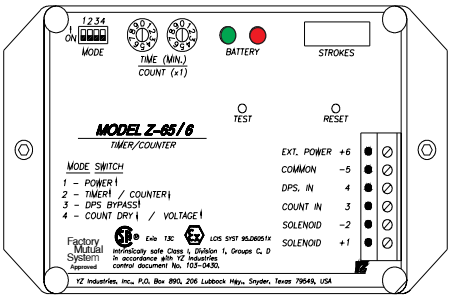
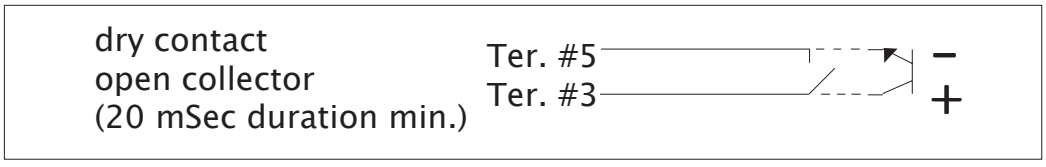


figure 33





B. Voltage Pulse Input: move mode switch 4 to the on position, refer to figure 35. **Depress** the test switch and **hold**. A green LED should illuminate. When the voltage pulse input is received at the count input (ter. #3) the red LED will turn on and off and the green LED will illuminate again. This will normally occur very quickly and give the appearance that the red LED blinks on when the pulse input is received and removed, figure 36.

figure 35

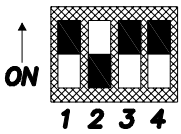
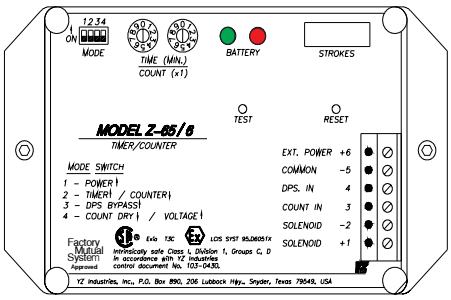
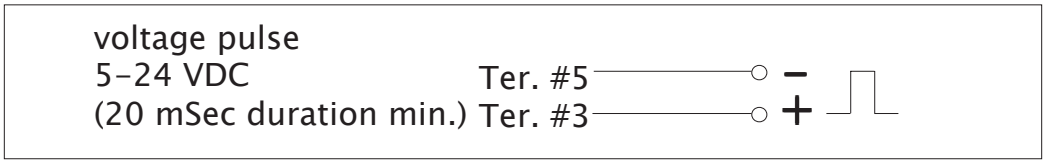


figure 36





Z-65 Timer Mode

If the Z-65 controller is to be operated in the timer mode, it acts a a simple recycling timer. Set up is detailed in Section 6, page 19. If a sample is not taken when expected in this mode the following should assist in restoring the sampler to proper operation.

SECTION 11: SYSTEM TROUBLESHOOTING

Z-65 Timer Mode Troubleshooting Steps

Mechanical Operation Test:

1. **Set** the mode switches as follows, figure37:
   Positions 1, 2 and 3 on.
   Position 4 off.

2. **Set** the time switches to 00 to enter the diagnostic mode, figure 33. This mode enables the user to increase the solenoid output rate to one pulse every two seconds.

figure 37

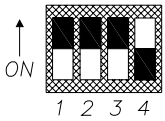
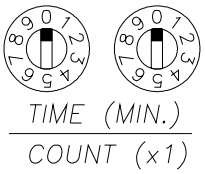
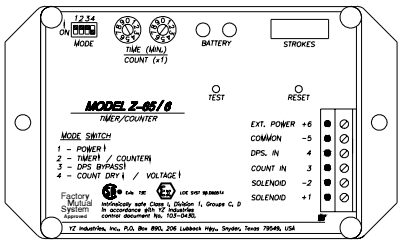


figure 38





Mechanical Operation Test

DPS-2 Test

1. **Set** the mode switches as follows, figure 39:
   Position 1 and 2 on.
   Position 3 and 4 off.

2. **Set** the time dials to 00 to enter the diagnostic mode, figure 40.

3. This mode enables the operator to determine if the DPS is operating properly. This is accomplished by **depressing** and **holding** the test switch. If the DPS is sensing flow in the pipeline, the green LED should illuminate. If flow is not present, the red LED should illuminate, figure 41.

figure 39

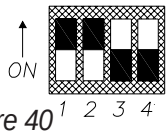


figure 40

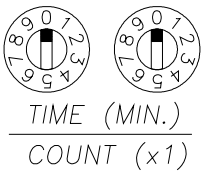
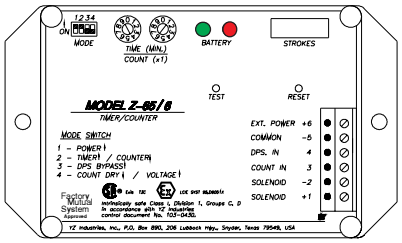


figure 41



DPS-2 Test

LCD Stroke Indicator Test Mode:

1. To test the stroke counter, **set** the mode switches as follows, refer to figure 42:
   Positions 1, 2 and 3 on.
   Position 4 off.

2. **Set** the time switches to 00, figure 43.

figure 42

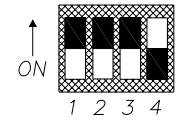
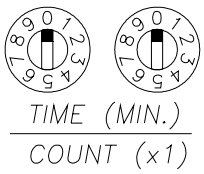
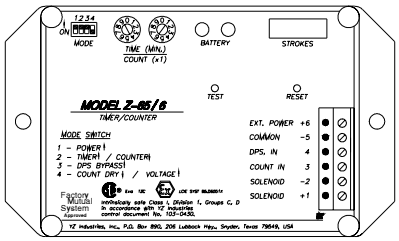


figure 43





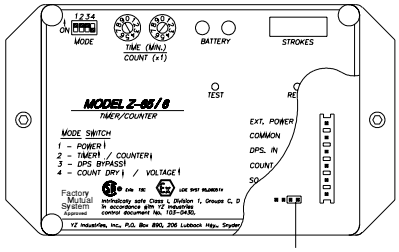
SECTION 11: SYSTEM TROUBLESHOOTING

3. **Unscrew** the thumbscrews and **remove** the six position terminal strip and cover. This will expose the battery pack and the three position configuration jumper (located in the lower right corner of the Z-65 controller assembly).

4. **Set** the configuration jumper to the far right position marked stroke indicator test, figure 44.

5. This will cause all six digits to become active on the stroke counter. **Depress** the reset. The stroke counter should increment 000000, 111111, etc., up to 999999 each time the solenoid fires. When the counter display reads 999999, the test is complete.

figure 44



12.3 d - Jumper switch location

IMPORTANT NOTE:

When the test is complete, move the jumper back to the factory position (far left position).

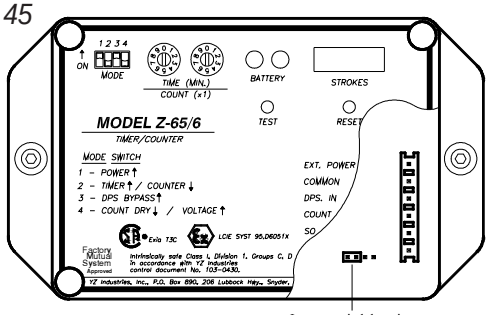
Timer Range Setting

There are two Z-65 models: the Z-65/6.1 and Z-65/6.03. Each Z-65 timer has two ranges for the timer setting dials.

1. Z-65/6.1 Range Setting:
   xx minutes: **set** the configuration jumper to the far left position (factory setting), figure 45.

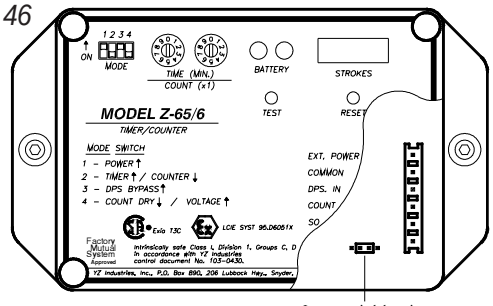
   x.x minutes: **set** the configuration jumper to the center position, figure 46.

figure 45



Jumper switch location
for 1 - 99 counts (xx)
factory positioned

figure 46



Jumper switch location
for .1 - 9.9 counts (x.x)

IMPORTANT NOTE:

To obtain maximum battery life, choose the longest solenoid stroke rate possible.

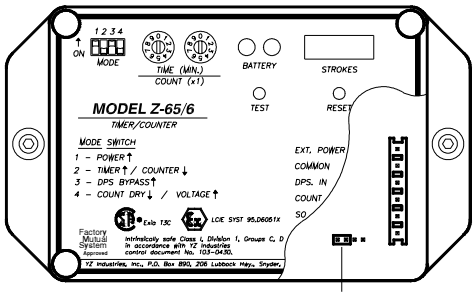
SECTION 11: SYSTEM TROUBLESHOOTING

2. Z-65/6.03 Range Setting:
x.x minutes: **set** the configuration jumper to the far left position (factory setting), figure 47.

.

.xx minutes: **set** the configuration jumper to the center position, figure 48.

figure 47

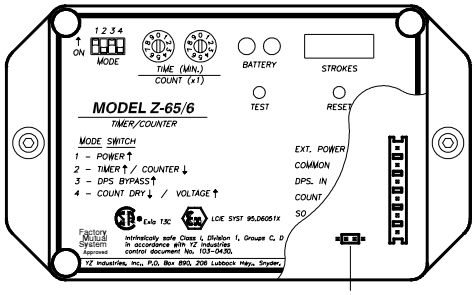


Jumper switch location
for .1 - 9.9 counts (x.x)
factory positioned

IMPORTANT NOTE:

To obtain maximum battery life, choose the longest solenoid stroke rate possible.

figure 48

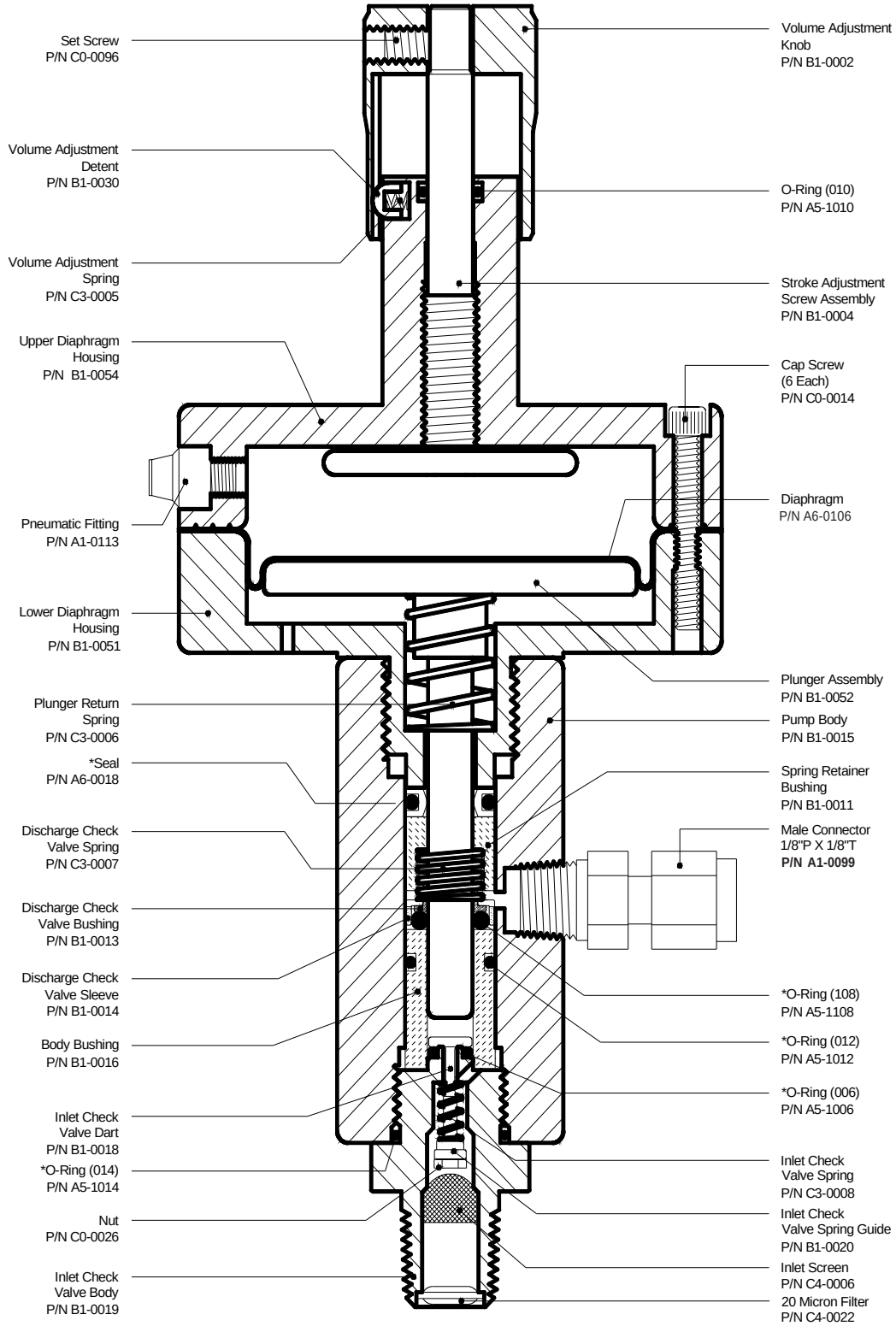


Jumper switch location
for .03 - .99 counts (.xx)

Notes

DynaPak 2000N Pump, Assembled

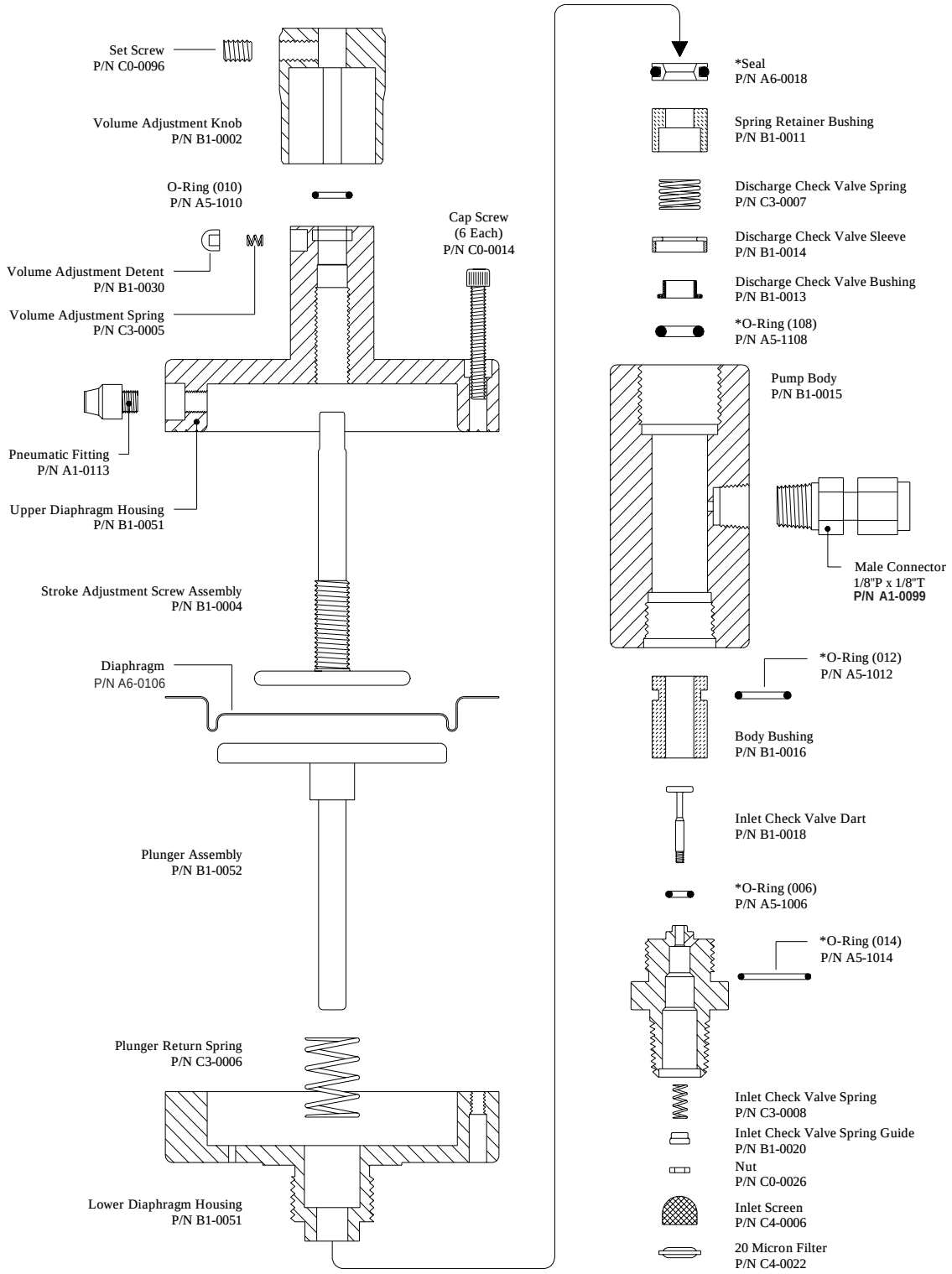
Figure 49



*DP-3000 HP Pump Seal Kit - P/N D3-0115

DynaPak 2000 Pump, Exploded View

Figure50

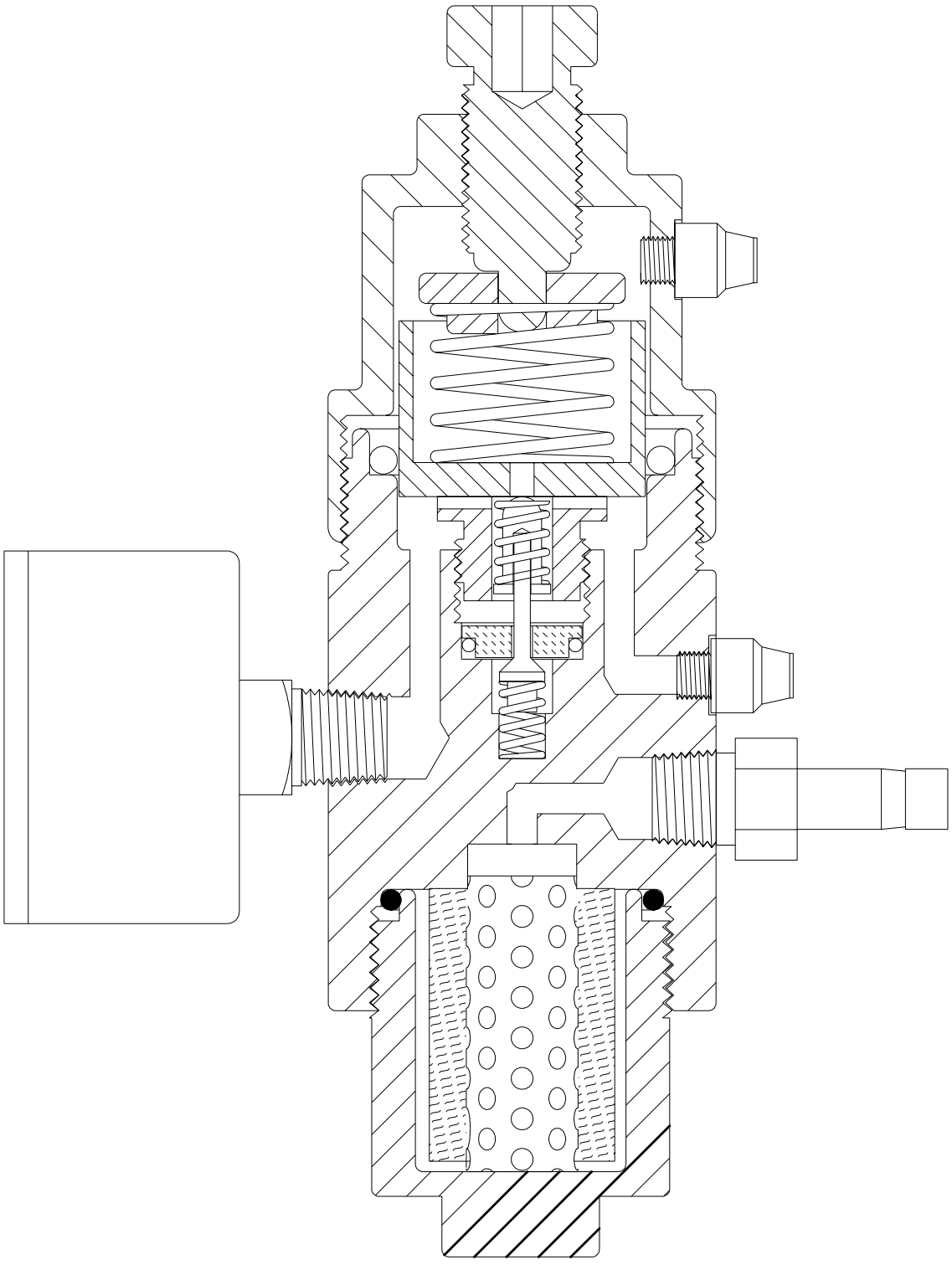


*DP-3000 HP Pump Seal Kit - P/N D3-0115

APPENDIX A: ILLUSTRATIONS

YZ Filter Regulator Assembly,

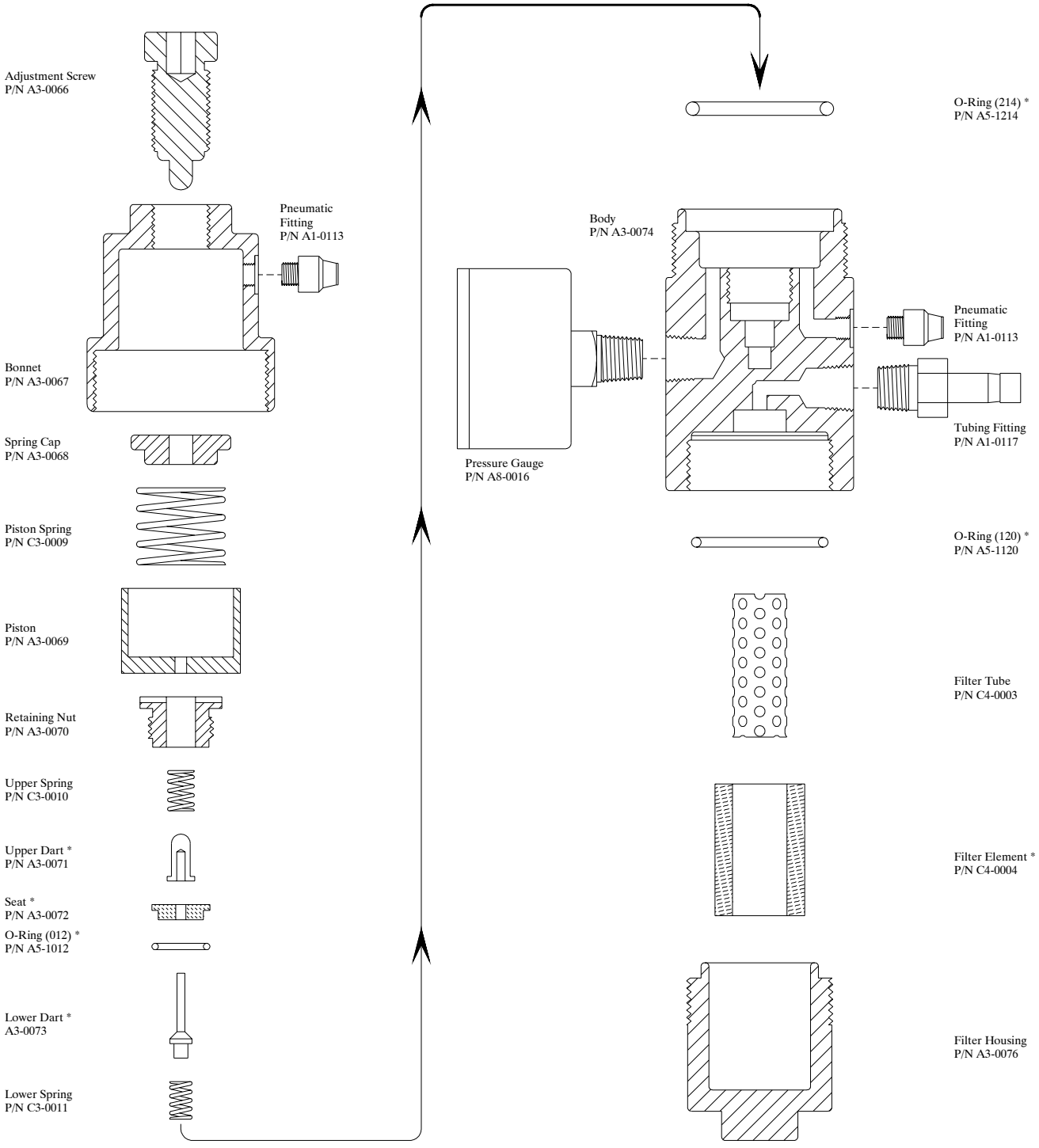
Figure 51



APPENDIX A: ILLUSTRATIONS

YZ Filter Regulator, Exploded View

Figure 52



* Filter/Regulator Repair Kit P/N D3-0003

APPENDIX A: ILLUSTRATIONS

Optional Link Plus,

Figure

Pressure Gauge Part Numbers

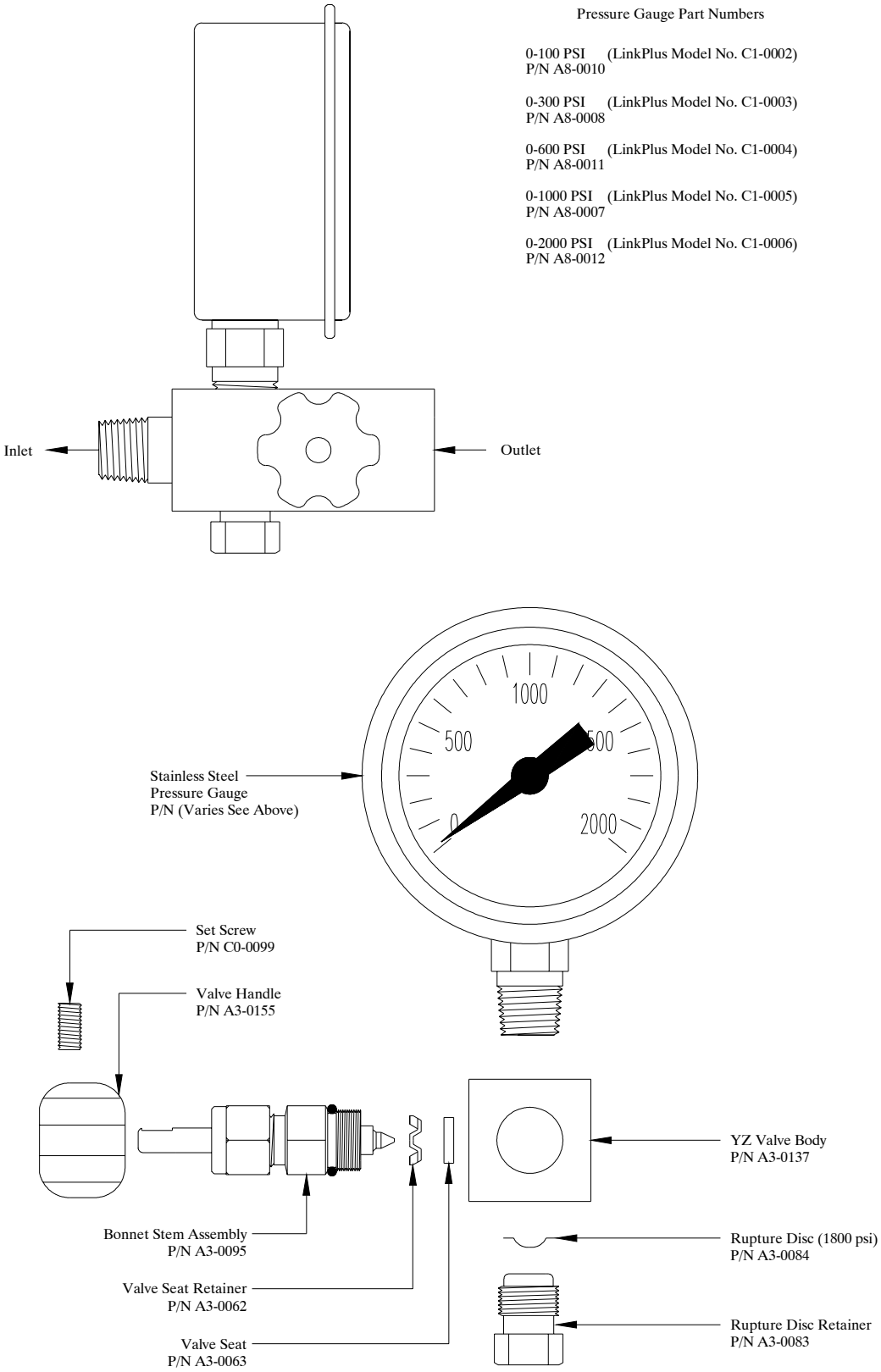
0-100 PSI (LinkPlus Model No. C1-0002)
P/N A8-0010

0-300 PSI (LinkPlus Model No. C1-0003)
P/N A8-0008

0-600 PSI (LinkPlus Model No. C1-0004)
P/N A8-0011

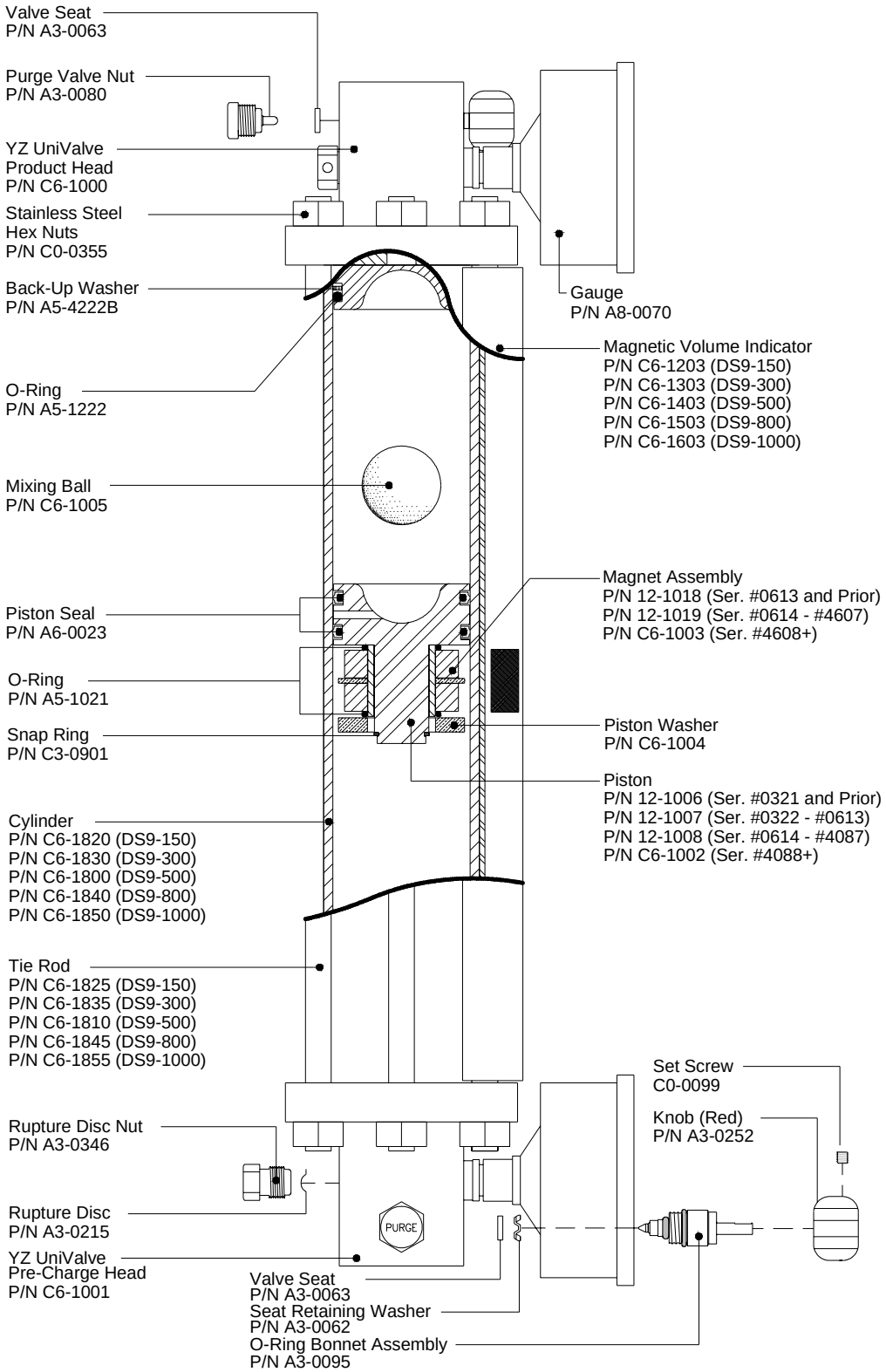
0-1000 PSI (LinkPlus Model No. C1-0005)
P/N A8-0007

0-2000 PSI (LinkPlus Model No. C1-0006)
P/N A8-0012



DuraSite-9 Sample Vessel,

(3600 psi maximum working pressure)



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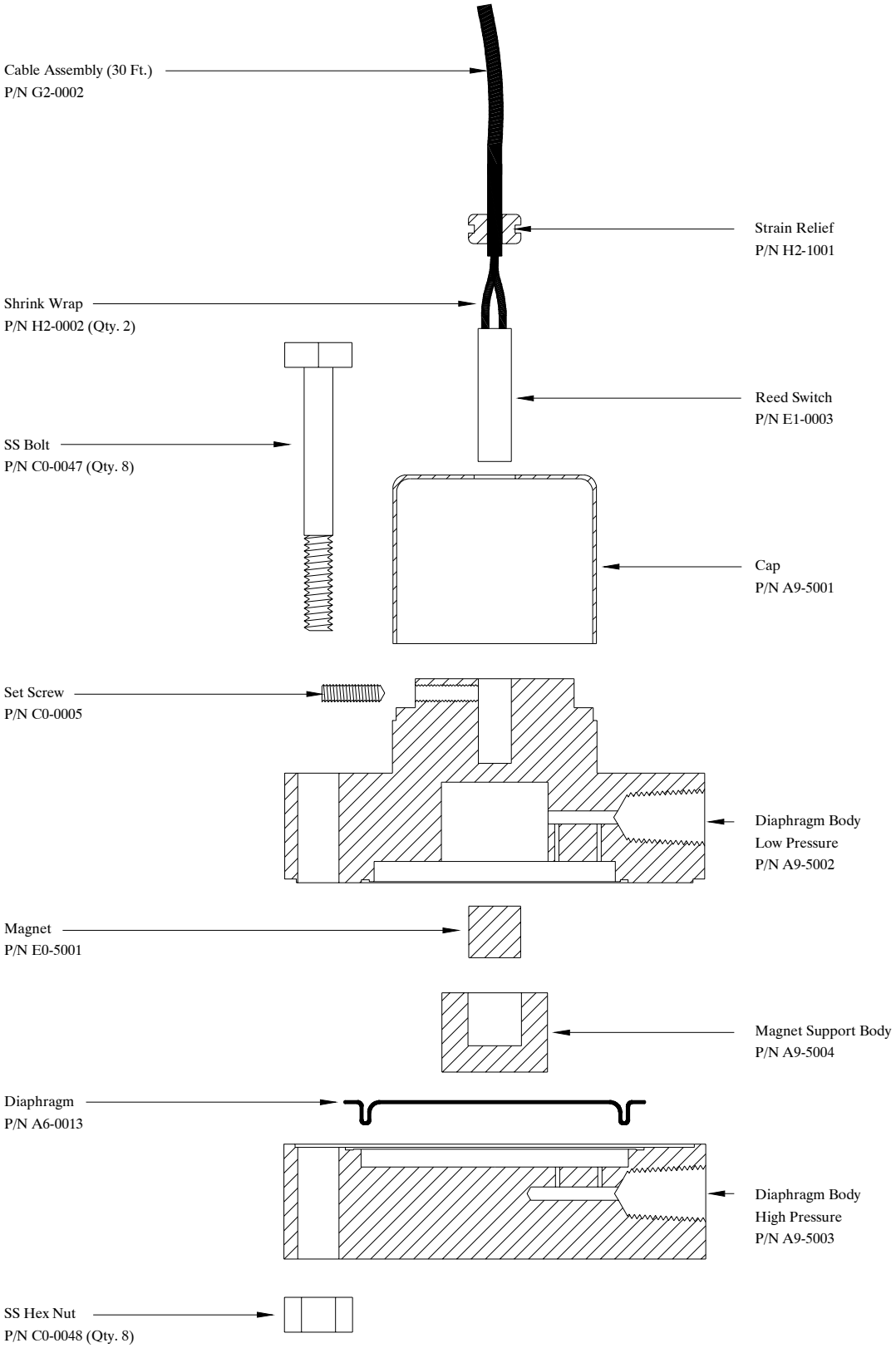
APPENDIX A: ILLUSTRATIONS

Optional DPS-2,

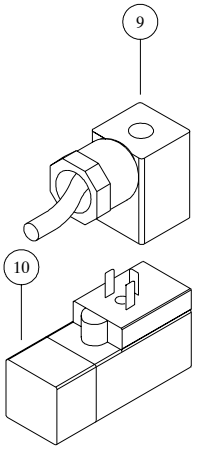
Figure 55



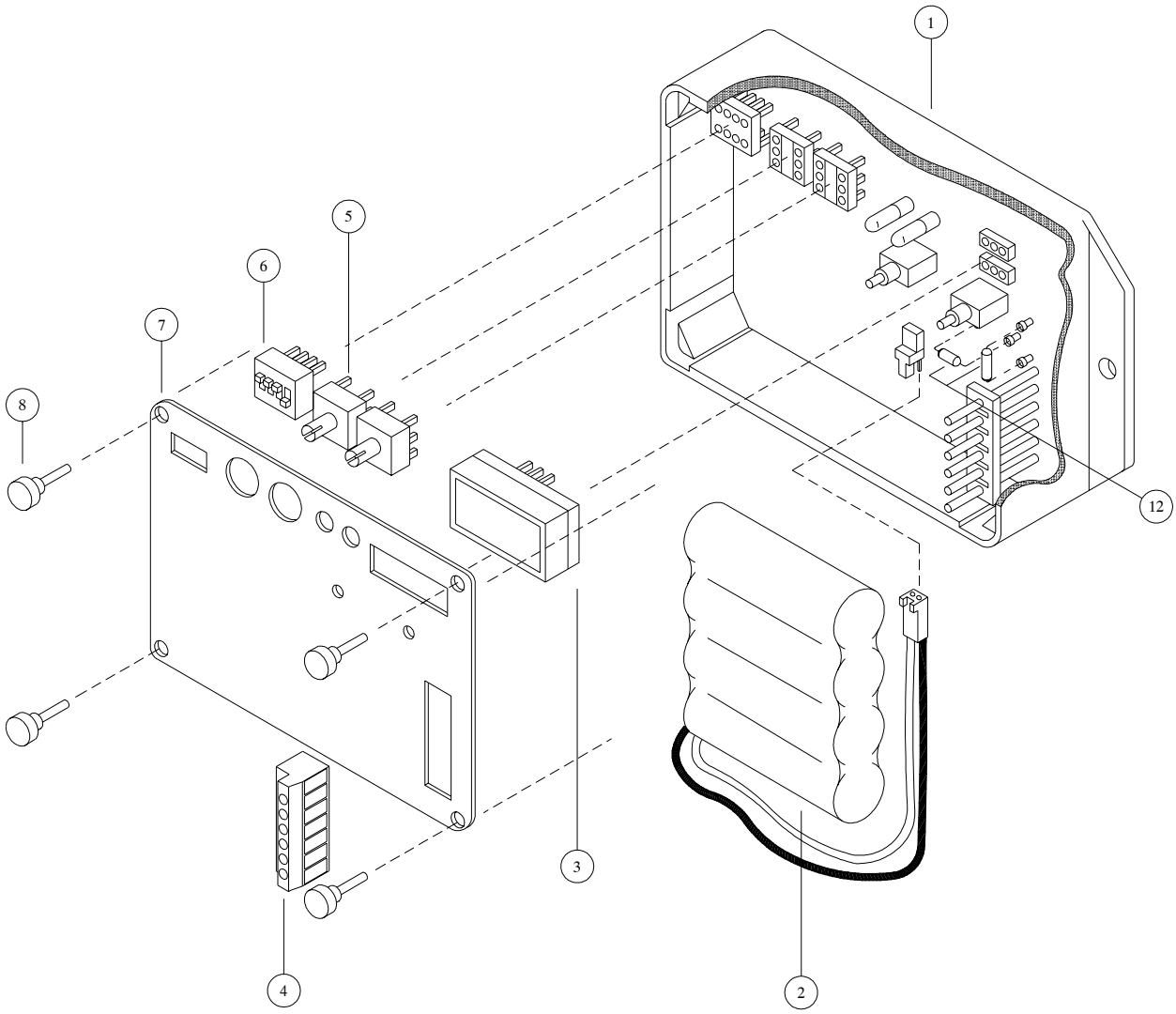
APPENDIX A: ILLUSTRATIONS

Z-65 and Solenoid,

Figure 56



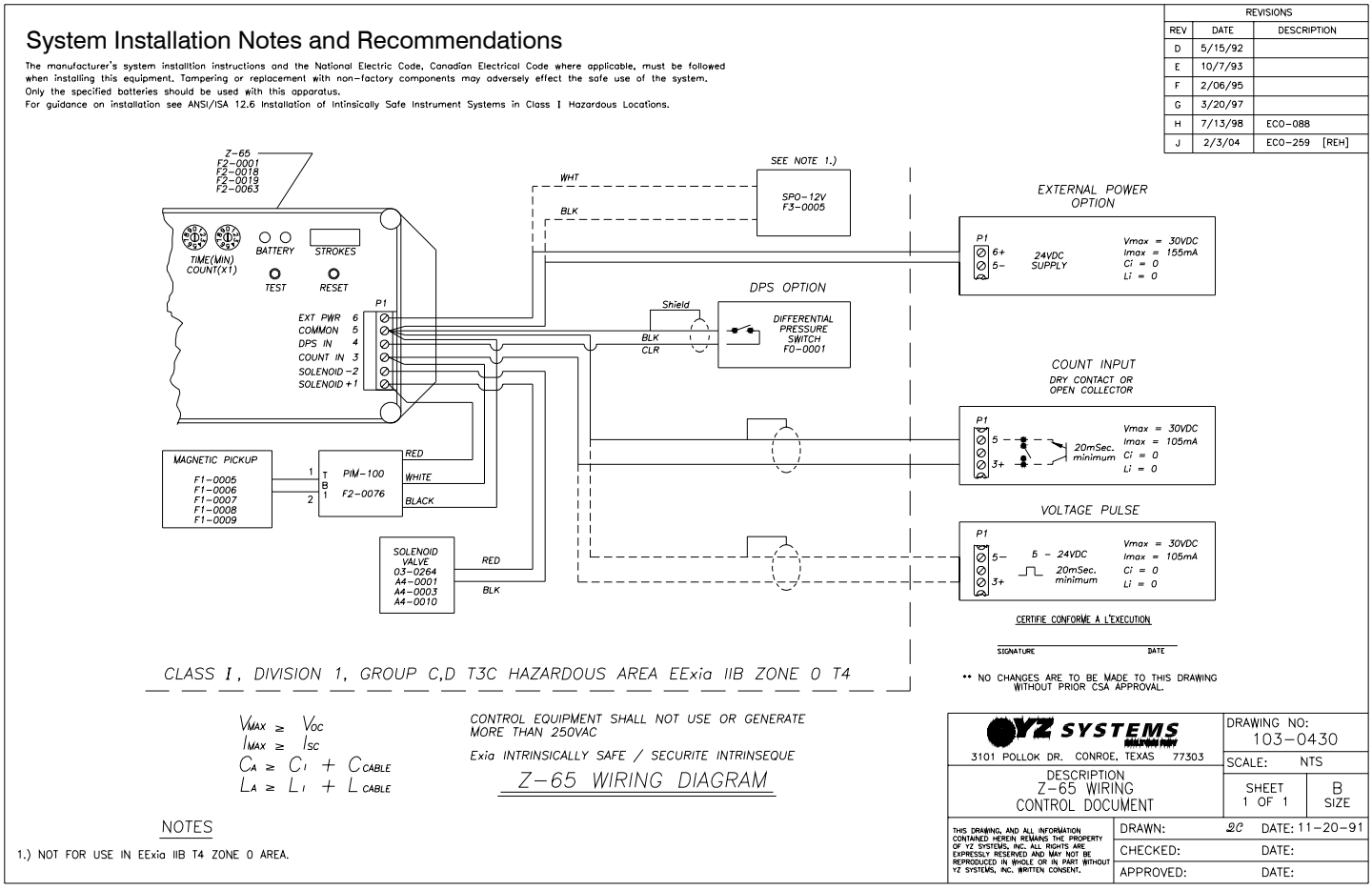
Ref. No.	Description	Part No.	Qty.
1	Z-65/6 Controller Assembly		1
	Model Z-65/6.1	F2-0001	
	Model Z-65/6.03	F2-0018	
2	Battery Pack	E3-2001	1
3*	Stroke Counter Assembly	G1-0001	1
4*	Terminal Strip, 6 Position	H1-0001	1
5*	BCD Switch	E1-0001	2
6*	Mode Switch	E1-0002	1
7	Face Plate		1
	Model Z-65/6.1	A9-3001	
	Model Z-65/6.03	A9-3029	
8	Thumb Screw	A9-1001	4
9	Cable Assembly	G2-0001	1
10	Solenoid Valve	A4-0001	1
11	Repair Kit*	D3-0005	1
12	Z-65/200 Fuse Replacement Kit (2 Fuses Per Kit)	D3-0142	1



APPENDIX A: ILLUSTRATIONS

Z-65 Wiring Control Document,

Figure 57



APPENDIX A: ILLUSTRATIONS

Notes

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